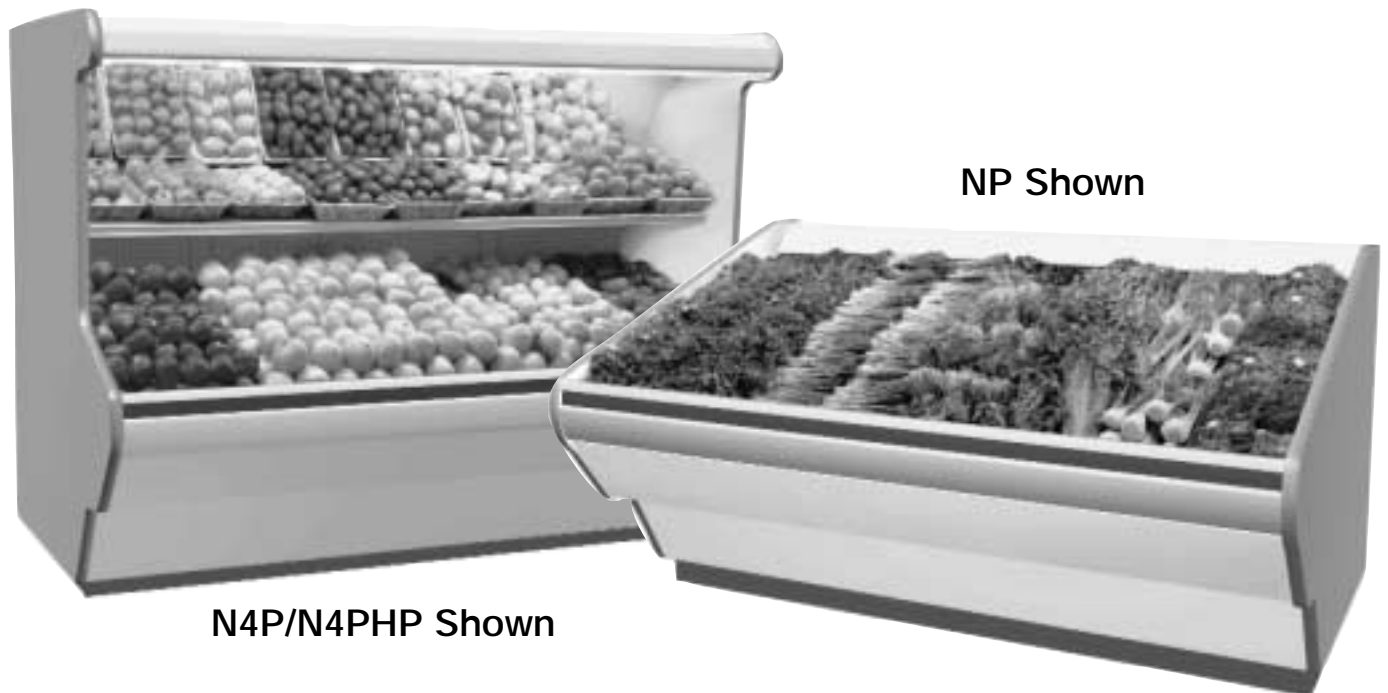


TYLER

Advantage^{series}

Installation & Service Manual



NP, N1P, N4P(D), N1PHP, N4PHP
TOP DISPLAY, MULTI-SHELF AND HIGH PERFORMANCE
PRODUCE MERCHANDISERS

Medium Temperature & Non-Refrigerated Display Cases

This manual has been designed to be used in conjunction with the
General (UL/NSF) Installation & Service Manual.

Save the Instructions in Both Manuals for Future Reference!!

These merchandisers conform to the American National Standard Institute & NSF International Health and Sanitation standard ANSI/NSF 7 - 2003.

PRINTED IN U.S.A.	Specifications subject to change without notice.	REPLACES EDITION	3/02	ISSUE DATE	1/06	PART NO.	9037152	REV.	C
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The following Medium Temperature, Top Display, Multi-Shelf and High Performance, Refrigerated and Non-Refrigerated, Open Produce Merchandiser models are covered in this manual:

MODELS	DESCRIPTION
NP	8' & 12' TOP DISPLAY PRODUCE MERCHANDISER
N1P	8' & 12' PRODUCE MERCHANDISER WITHOUT SHELVES
N4P/N4PD	8' & 12' MULTI-SHELF PRODUCE MERCHANDISER WITH SHELVES
N1PHP	8' & 12' HIGH PERFORMANCE PRODUCE MERCHANDISER WITHOUT SHELVES
N4PHP	8' & 12' HIGH PERFORMANCE PRODUCE MERCHANDISER WITH SHELVES

SPECIFICATIONS

NP Top Display Bulk Produce Merchandisers

Refrigeration Data:

MODEL	CASE LENGTH	CASE USAGE	CAPACITY (BTUH / FT)		EVAPORATOR (°F)	UNIT SIZING (°F)	DISCHARGE AIR		AVG. REF. CHARGE (LBS/FT)
			PARALLEL	CONVENTIONAL			TEMPERATURE (°F)	VELOCITY (FPM)	
NP	8'/12'	BULK PRODUCE	354*	386*	+20**	+18	+34	215***	0.25

* For sizing all refrigeration equipment other than TYLER, use conventional BTUH values.

** Evaporator temperature is defined as the saturated pressure leaving the case.

*** Air velocity measured 1 hour after defrost at the discharge air duct using an ALNOR JR. velometer with a scoop.

Use the NM cases for critical temp applications.

FOR SPECIFIC COMPRESSOR SIZING AND/OR LINE SIZING INFORMATION FOR CASE LINE-UPS, REFER TO THE "GOLD" AND/OR "BUFF" SECTIONS IN THE TYLER SPECIFICATION GUIDE.

Electrical Data:

Fans (120 Volt)

MODEL	CASE LENGTH	FANS / CASE	TOTAL STANDARD FANS		TOTAL ECM FANS	
			AMPS	WATTS	AMPS	WATTS
NP	8'	2	0.68	60.4	0.44	22.0
NP	12'	3	1.02	90.6	0.66	33.0

Defrost Data:

DEFROST TYPE	DEFROSTS PER DAY	DURATION TIME (MIN)	TERMINATION (°F)	EPR SETTINGS *		DEFROST WATER (LB / FT / DAY)
				R22 (PSIG)	R404A (PSIG)	
TIME OFF	3-4	40	- - -	43	56	N/A

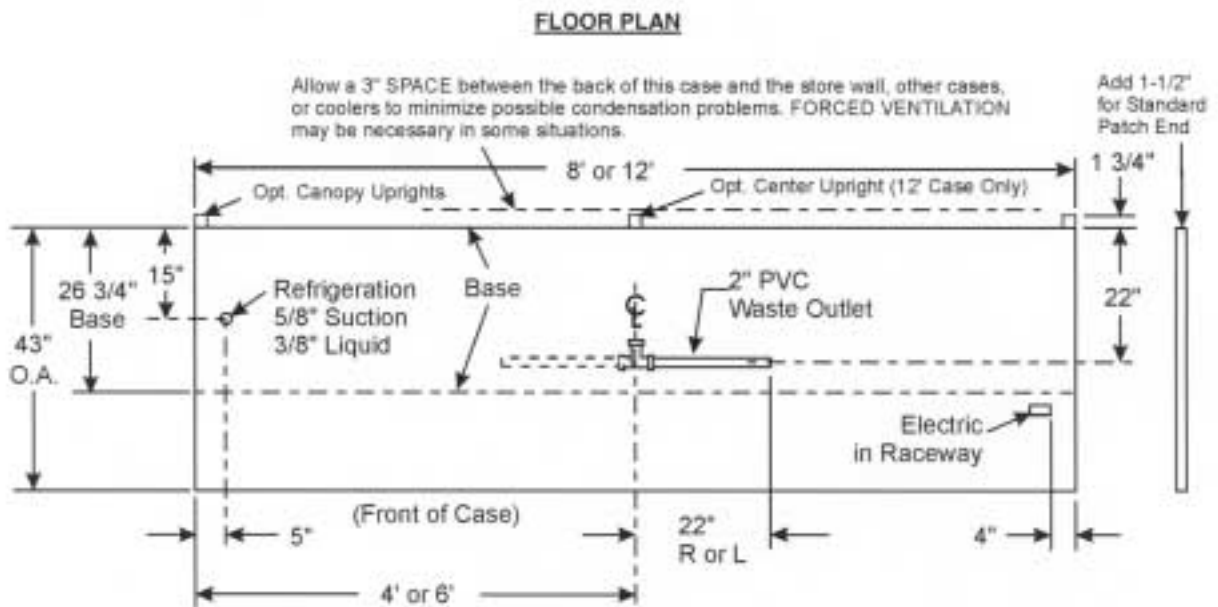
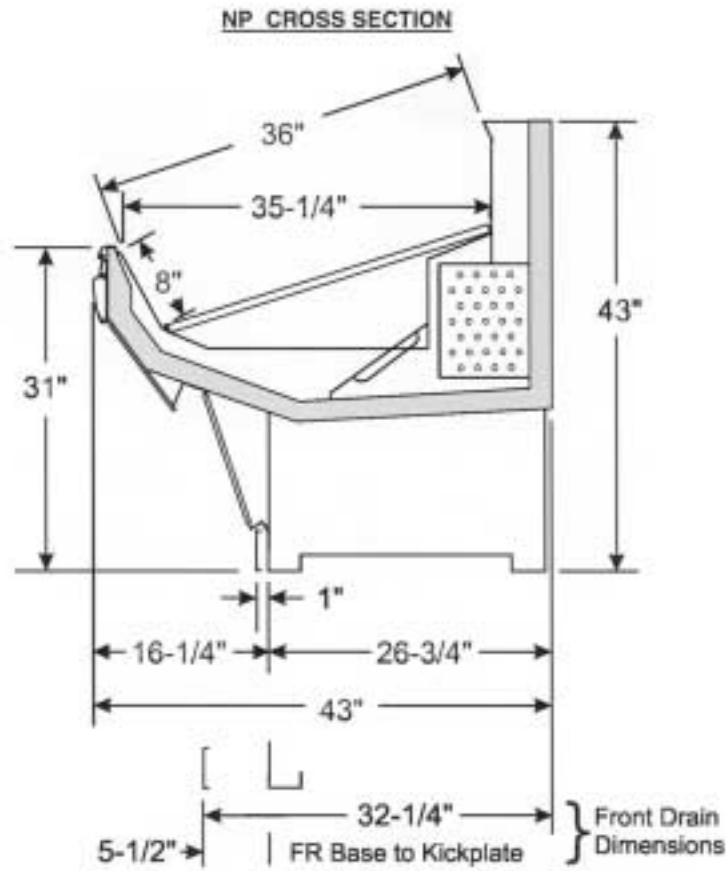
* Set EPR to give this pressure at the case.

CASE-TO-CASE SUCTION LINE SUB-FEED BRANCH LINE SIZING														
MODEL	8'	12'	16'	20'	24'	28'	32'	36'	40'	44'	48'	52'	56'	60'
NP R22	1/2"	1/2"	1/2"	5/8"	5/8"	5/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"

UL SANITATION approved in accordance with ANSI/NSF - 7.

CASE BTUH REQUIREMENTS are calculated to produce approximately the indicated entering-air temperature with absolute maximum operating ambient limits of 75°F & 55RH.

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N1P Single Deck Bulk Produce Merchandisers

Refrigeration Data:

MODEL	CASE LENGTH	CASE USAGE	CAPACITY (BTUH / FT)		EVAPORATOR (°F)	UNIT SIZING (°F)	DISCHARGE AIR		AVG. REF. CHARGE (LBS/FT)
			PARALLEL	CONVENTIONAL			TEMPERATURE (°F)	VELOCITY (FPM)	
N1P	8'/12'	BULK PRODUCE	760*	829*	+20**	+18	+38	150***	0.25

* Capacity data listed for 1 or 2 rows of T-8 canopy lights and a 30" mirror. For sizing all refrigeration equipment other than TYLER, use conventional BTUH values.

** Evaporator temperature is defined as the saturated pressure leaving the case.

*** Air velocity measured 1 hour after defrost at the top discharge air duct using an ALNOR JR. velometer with a scoop.

Use the N4M cases for critical temp applications.

FOR SPECIFIC COMPRESSOR SIZING AND/OR LINE SIZING INFORMATION FOR CASE LINE-UPS, REFER TO THE "GOLD" AND/OR "BUFF" SECTIONS IN THE TYLER SPECIFICATION GUIDE.

Electrical Data:

Fans (120 Volt)

MODEL	CASE LENGTH	FANS / CASE	TOTAL STANDARD FANS		TOTAL ECM FANS	
			AMPS	WATTS	AMPS	WATTS
N1P	8'	2	0.68	60.4	0.44	22.0
N1P	12'	3	1.02	90.6	0.66	33.0

T-8 Lighting with Electronic Ballasts (120 Volt)

MODEL	CASE LENGTH	CANOPY LIGHTS - PER ROW*				MAXIMUM LIGHTING (2 ROWS)	
		AMPS		WATTS		AMPS	WATTS
		1	2	1	2		
N1P	8'	0.50	0.95	60.0	114.0	0.95	114.0
N1P	12'	0.70	1.40	84.0	168.0	1.40	168.0

Defrost Data:

DEFROST TYPE	DEFROSTS PER DAY	DURATION TIME (MIN)	TERMINATION (°F)	EPR SETTINGS *		DEFROST WATER (LB / FT / DAY)
				R22 (PSIG)	R404A (PSIG)	
TIME OFF	3-4	40	---	43	56	N/A

* Set EPR to give this pressure at the case.

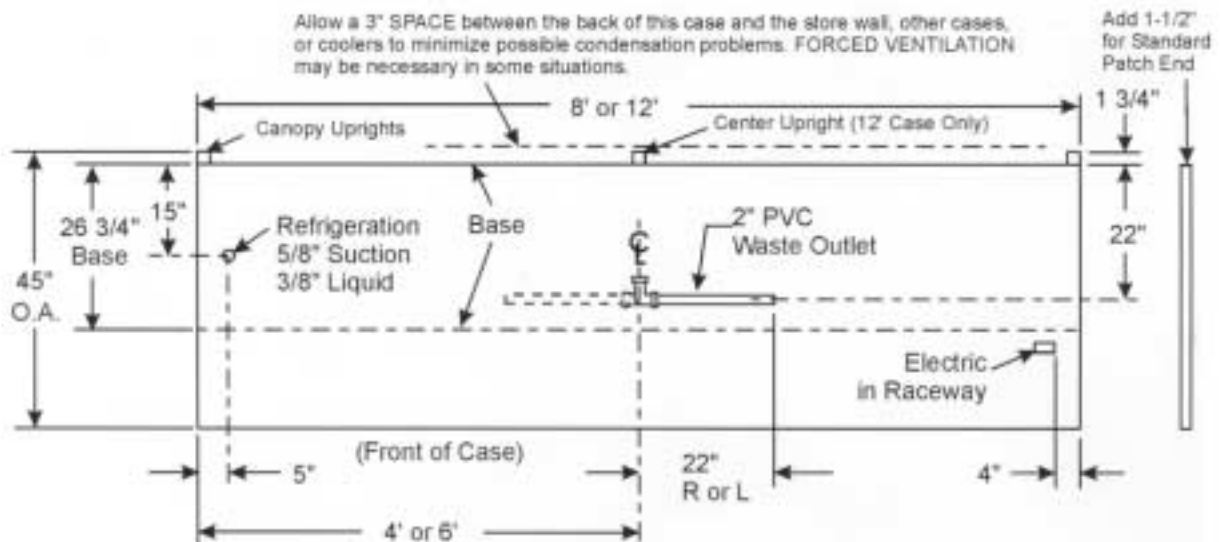
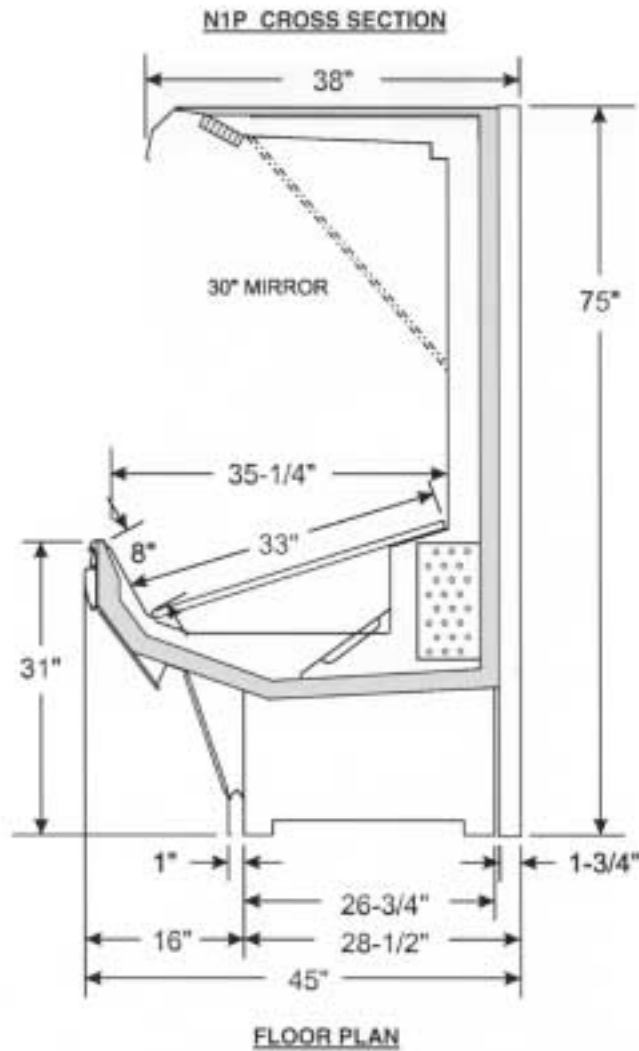
CASE-TO-CASE SUCTION LINE SUB-FEED BRANCH LINE SIZING																
MODEL	8'	12'	16'	20'	24'	28'	32'	36'	40'	44'	48'	52'	56'	60'	64'	68'
N1P R22	1/2"	5/8"	5/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"

SHELVING AND MIRROR NOTES: N1P has a 30" standard mirror and shelves are not allowed.

UL SANITATION approved in accordance with ANSI/NSF - 7.

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N1PHP High Performance Single Deck Bulk Produce Merchandisers

Refrigeration Data:

MODEL	CASE LENGTH	CASE USAGE	CAPACITY (BTUH / FT)		EVAPORATOR (°F)	UNIT SIZING (°F)	DISCHARGE AIR		AVG. REF. CHARGE (LBS/FT)
			PARALLEL	CONVENTIONAL			TEMPERATURE (°F)	VELOCITY (FPM)	
N1PHP	8'/12'	BULK PRODUCE	723*	733*	+34**	+32	+42	139***	0.61

* Capacity data listed for 1 or 2 rows of T-8 canopy lights and a 30" mirror. For sizing all refrigeration equipment other than TYLER, use conventional BTUH values.

** Evaporator temperature is defined as the saturated pressure leaving the case.

*** Air velocity measured 1 hour after defrost at the top discharge air duct using an ALNOR JR. velometer with a scoop.

Use the N4MHP cases for critical temp applications.

FOR SPECIFIC COMPRESSOR SIZING AND/OR LINE SIZING INFORMATION FOR CASE LINE-UPS, REFER TO THE "GOLD" AND/OR "BUFF" SECTIONS IN THE TYLER SPECIFICATION GUIDE.

Electrical Data:

Fans (120 Volt)

MODEL	CASE LENGTH	FANS / CASE	TOTAL STANDARD FANS		TOTAL ECM FANS	
			AMPS	WATTS	AMPS	WATTS
N1PHP	8'	2	1.60	142.0	1.06	44.0
N1PHP	12'	3	2.40	213.0	1.59	66.0

T-8 Lighting with Electronic Ballasts (120 Volt)

MODEL	CASE LENGTH	CANOPY LIGHTS – PER ROW*				MAXIMUM LIGHTING (2 ROWS)	
		AMPS		WATTS		AMPS	WATTS
		1	2	1	2		
N1PHP	8'	0.50	0.95	60.0	114.0	0.95	114.0
N1PHP	12'	0.70	1.40	84.0	168.0	1.40	168.0

Defrost Data:

DEFROST TYPE	DEFROSTS PER DAY	DURATION TIME (MIN)	ELEK. THERMOSTAT / AIR SENSOR SETTINGS			EPR SETTINGS *		DEFROST WATER (LB / FT / DAY)
			USAGE	CUT-IN (°F)	CUT-OUT (°F)	R22 (PSIG)	R404A (PSIG)	
TIME OFF	2	10**	MED TEMP	43	41	60	75	N/A

* Set EPR to give this pressure at the case. NOTE: The customer will need to set the EPR on the parallel rack or single unit to the appropriate suction temperature and the N1PHP cases must be on a separate suction stub with a separate EPR. ADD 0.5# to EPR setting for each 1000 foot rise in elevation.

** NOTE: 10 minutes is for EPR with suction stop for defrost isolation. Defrost times increase by four minutes (14 min. total) when defrost isolation is by pump down. Set EPR to give this pressure at the case.

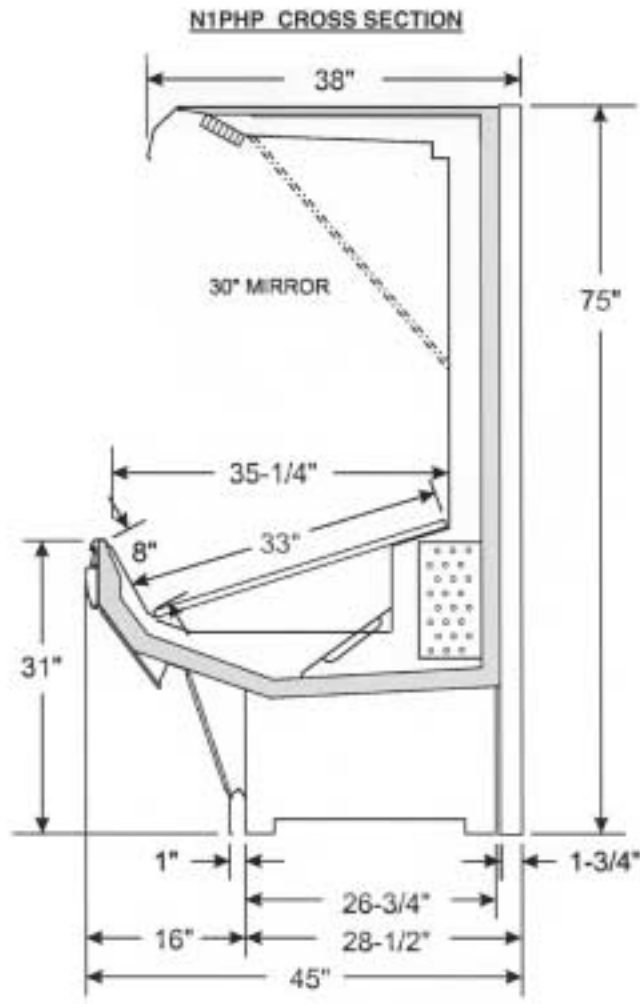
CASE-TO-CASE SUCTION LINE SUB-FEED BRANCH LINE SIZING																
MODEL	8'	12'	16'	20'	24'	28'	32'	36'	40'	44'	48'	52'	56'	60'	64'	68'
N1PHP R22	1/2"	5/8"	5/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"

SHELVING AND MIRROR NOTES: N1PHP has a 30" standard mirror and shelves are not allowed.

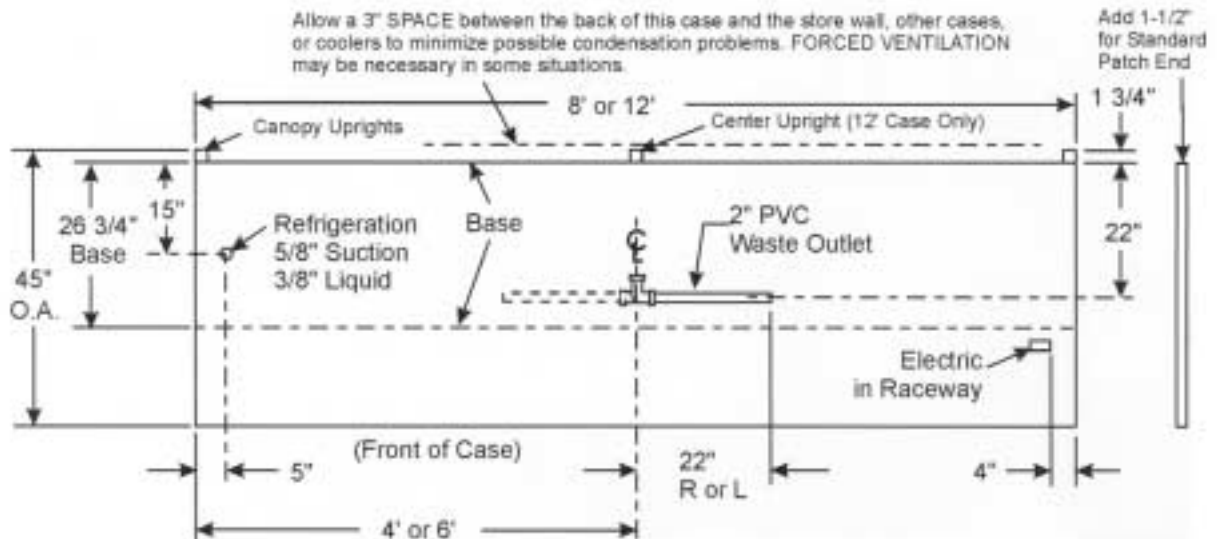
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FLOOR PLAN



N4P(D) Multi-Shelf Bulk Produce Merchandisers

Refrigeration Data:

MODEL	CASE LENGTH	CASE USAGE	CAPACITY (BTUH / FT)		EVAPORATOR (°F)	UNIT SIZING (°F)	DISCHARGE AIR		AVG. REF. CHARGE (LBS/FT)
			PARALLEL	CONVENTIONAL			TEMPERATURE (°F)	VELOCITY (FPM)	
N4P	8'/12'	BULK PRODUCE	924*	1,008*	+20**	+18	+38	180***	0.25

* Capacity data listed for 1 or 2 rows of T-8 canopy lights and up to 3 rows of unlighted shelves. ADD 20 BTUH/FT for each row of lighted shelves. For sizing all refrigeration equipment other than TYLER, use conventional BTUH values.

** Evaporator temperature is defined as the saturated pressure leaving the case.

*** Air velocity measured 1 hour after defrost at the top discharge air duct using an ALNOR JR. velometer with a scoop.

Use the N4M cases for critical temp applications.

FOR SPECIFIC COMPRESSOR SIZING AND/OR LINE SIZING INFORMATION FOR CASE LINE-UPS, REFER TO THE "GOLD" AND/OR "BUFF" SECTIONS IN THE TYLER SPECIFICATION GUIDE.

Electrical Data:

Fans (120 Volt)

MODEL	CASE LENGTH	FANS / CASE	TOTAL STANDARD FANS		TOTAL ECM FANS	
			AMPS	WATTS	AMPS	WATTS
N4P	8'	2	0.68	60.4	0.44	22.0
N4P	12'	3	1.02	90.6	0.66	33.0

T-8 Lighting with Electronic Ballasts (120 Volt)

MODEL	CASE LENGTH	CANOPY LIGHTS – PER ROW*				SHELF LIGHTS – PER ROW						MAXIMUM LIGHTING (5 ROWS)	
		AMPS		WATTS		AMPS			WATTS			AMPS	WATTS
		1	2	1	2	1	2	3	1	2	3		
N4P	8'	0.50	0.95	60.0	114.0	0.70	1.10	1.40	84.0	132.0	168.0	2.35	282.0
N4P	12'	0.70	1.40	84.0	168.0	1.05	1.65	2.10	126.0	198.0	252.0	3.50	420.0

Defrost Data:

DEFROST TYPE	DEFROSTS PER DAY	DURATION TIME (MIN)	TERMINATION (°F)	EPR SETTINGS *		DEFROST WATER (LB / FT / DAY)
				R22 (PSIG)	R404A (PSIG)	
TIME OFF	3-4	40	- - -	43	56	N/A

* Set EPR to give this pressure at the case.

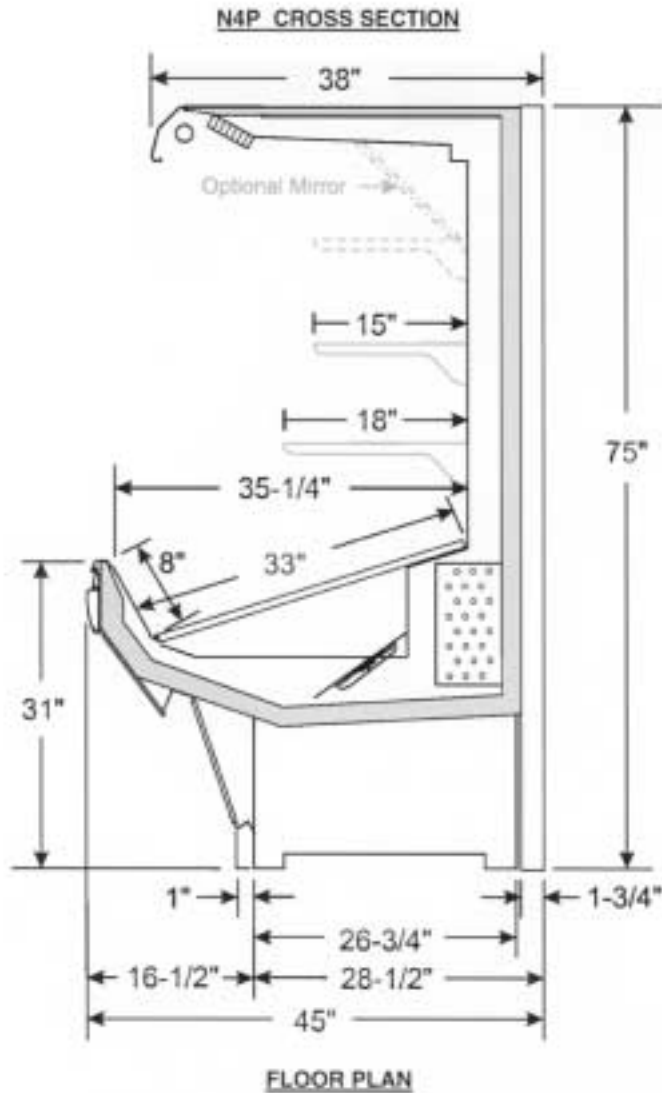
CASE-TO-CASE SUCTION LINE SUB-FEED BRANCH LINE SIZING																
MODEL	8'	12'	16'	20'	24'	28'	32'	36'	40'	44'	48'	52'	56'	60'	64'	68'
N4P R22	1/2"	5/8"	5/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"

SHELVING AND MIRROR NOTES: 15" and 18" shelves are available for the N4P. When two sizes are used, the smaller must be used on top. Optional 16", 23" or 30" mirrors are available on the N4P. 1 or 2 rows of discharge holes must be left open between the top shelf and bottom of mirror on the N4P.

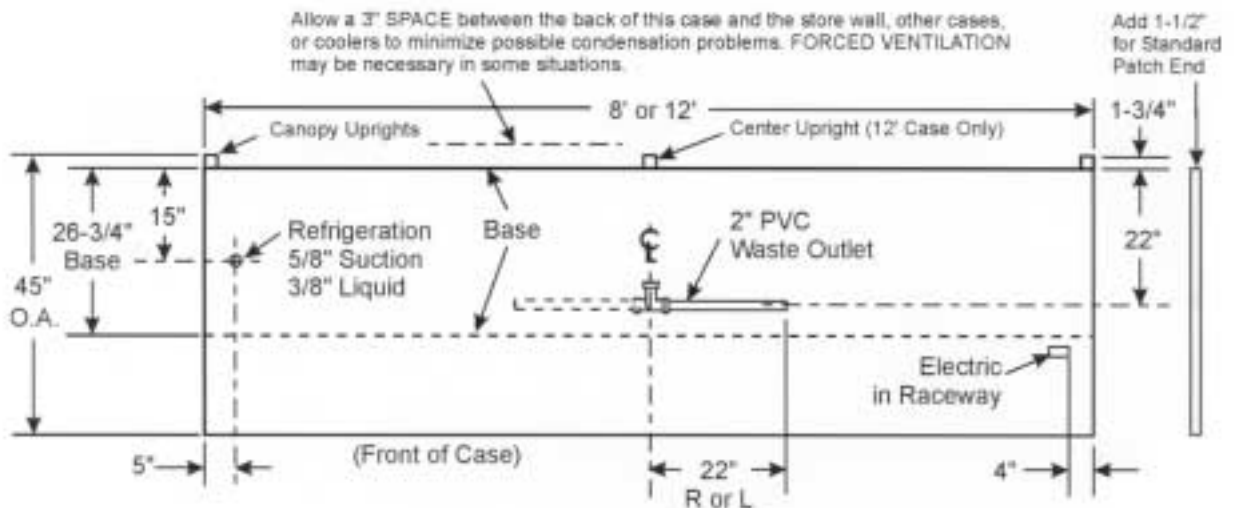
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Allow a 3" SPACE between the back of this case and the store wall, other cases, or coolers to minimize possible condensation problems. FORCED VENTILATION may be necessary in some situations.



N4PHP High Performance Multi-Shelf Bulk Produce Merchandisers

Refrigeration Data:

MODEL	CASE LENGTH	CASE USAGE	CAPACITY (BTUH / FT)		EVAPORATOR (°F)	UNIT SIZING (°F)	DISCHARGE AIR		AVG. REF. CHARGE (LBS/FT)
			PARALLEL	CONVENTIONAL			TEMPERATURE (°F)	VELOCITY (FPM)	
N4PHP	8'/12'	BULK PRODUCE	937*	950*	+34**	+32	+39	177***	0.61

* Capacity data listed for 1 or 2 rows of T-8 canopy lights and 3 rows of unlighted shelves. ADD 20 BTUH/FT for each row of lighted shelves. For sizing all refrigeration equipment other than TYLER, use conventional BTUH values.

** Evaporator temperature is defined as the saturated pressure leaving the case.

*** Air velocity measured 1 hour after defrost at the top discharge air duct using an ALNOR JR. velometer with a scoop.

Use the N4MHP cases for critical temp applications.

FOR SPECIFIC COMPRESSOR SIZING AND/OR LINE SIZING INFORMATION FOR CASE LINE-UPS, REFER TO THE "GOLD" AND/OR "BUFF" SECTIONS IN THE TYLER SPECIFICATION GUIDE.

Electrical Data:

Fans (120 Volt)

MODEL	CASE LENGTH	FANS / CASE	TOTAL STANDARD FANS		TOTAL ECM FANS	
			AMPS	WATTS	AMPS	WATTS
N4PHP	8'	2	1.60	142.0	1.06	44.0
N4PHP	12'	3	2.40	213.0	1.59	66.0

T-8 Lighting with Electronic Ballasts (120 Volt)

MODEL	CASE LENGTH	CANOPY LIGHTS - PER ROW*				SHELF LIGHTS - PER ROW						MAXIMUM LIGHTING (5 ROWS)	
		AMPS		WATTS		AMPS			WATTS			AMPS	WATTS
		1	2	1	2	1	2	3	1	2	3		
N4PHP	8'	0.50	0.95	60.0	114.0	0.70	1.10	1.40	84.0	132.0	168.0	2.35	282.0
N4PHP	12'	0.70	1.40	84.0	168.0	1.05	1.65	2.10	126.0	198.0	252.0	3.50	420.0

Defrost Data:

DEFROST TYPE	DEFROSTS PER DAY	DURATION TIME (MIN)	ELEK. THERMOSTAT / AIR SENSOR SETTINGS			EPR SETTINGS *		DEFROST WATER (LB / FT / DAY)
			USAGE	CUT-IN (°F)	CUT-OUT (°F)	R22 (PSIG)	R404A (PSIG)	
TIME OFF	2	10**	MED TEMP	40	38	60	75	N/A

* Set EPR to give this pressure at the case. NOTE: The customer will need to set the EPR on the parallel rack or single unit to the appropriate suction temperature and the N4PHP cases must be on a separate suction stub with a separate EPR. ADD 0.5# to EPR setting for each 1000 foot rise in elevation.

** NOTE: 10 minutes is for EPR with suction stop for defrost isolation. Defrost times increase by four minutes (14 min. total) when defrost isolation is by pump down. Set EPR to give this pressure at the case.

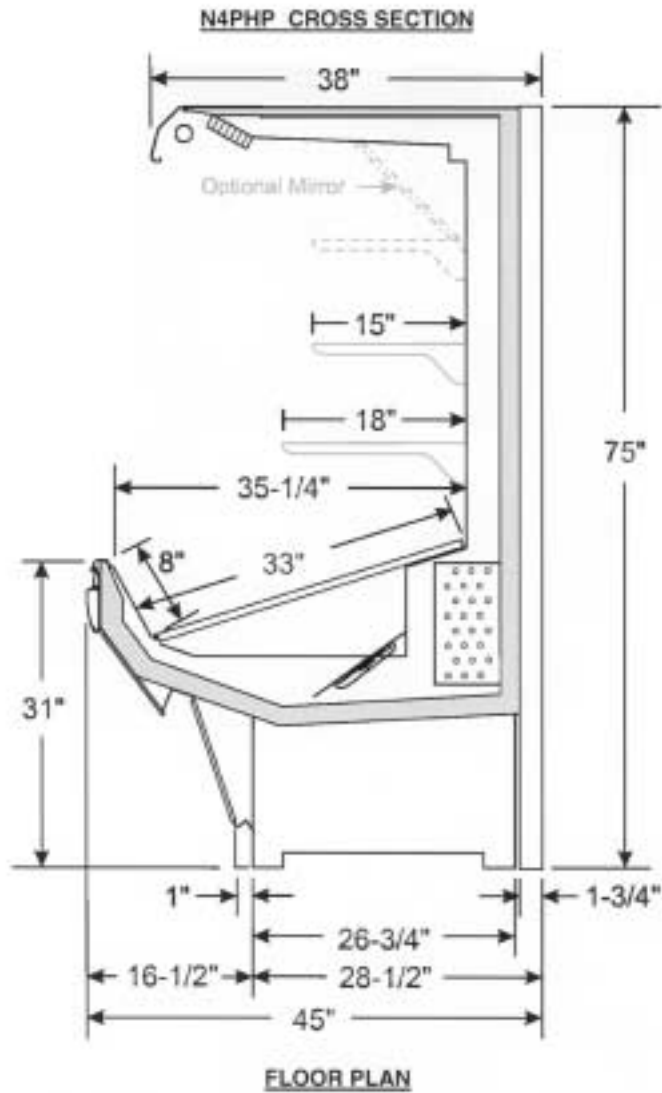
CASE-TO-CASE SUCTION LINE SUB-FEED BRANCH LINE SIZING																
MODEL	8'	12'	16'	20'	24'	28'	32'	36'	40'	44'	48'	52'	56'	60'	64'	68'
N4PHP R22	1/2"	5/8"	5/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"

SHELVING AND MIRROR NOTES: 15" and 18" shelves are available for the N4PHP. When two sizes are used, the smaller must be used on top. Optional 16", 23" or 30" mirrors are available on the N4PHP. 1 or 2 rows of discharge holes must be left open between the top shelf and bottom of mirror on the N4PHP.

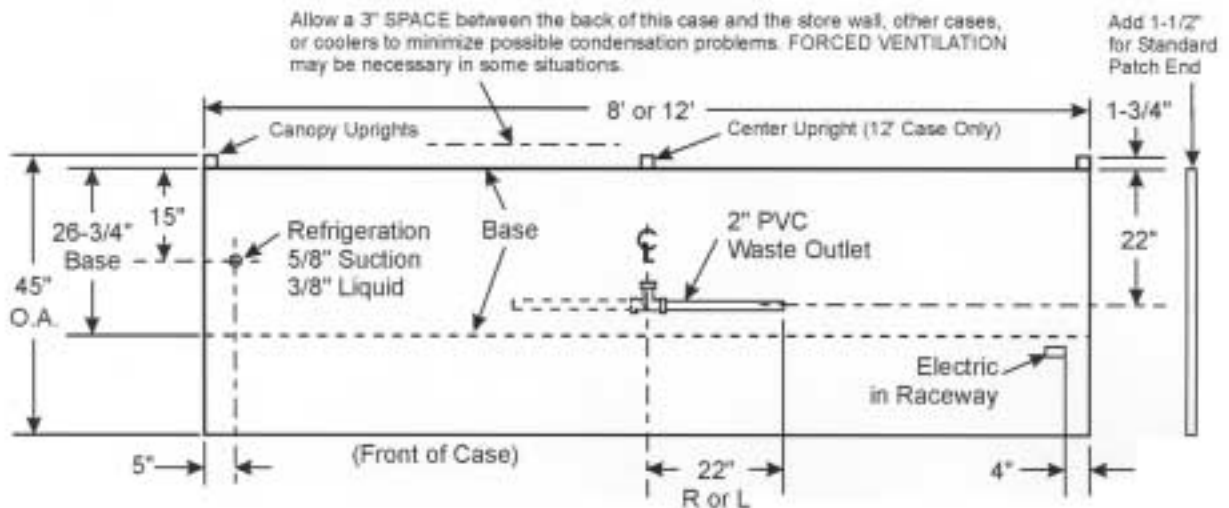
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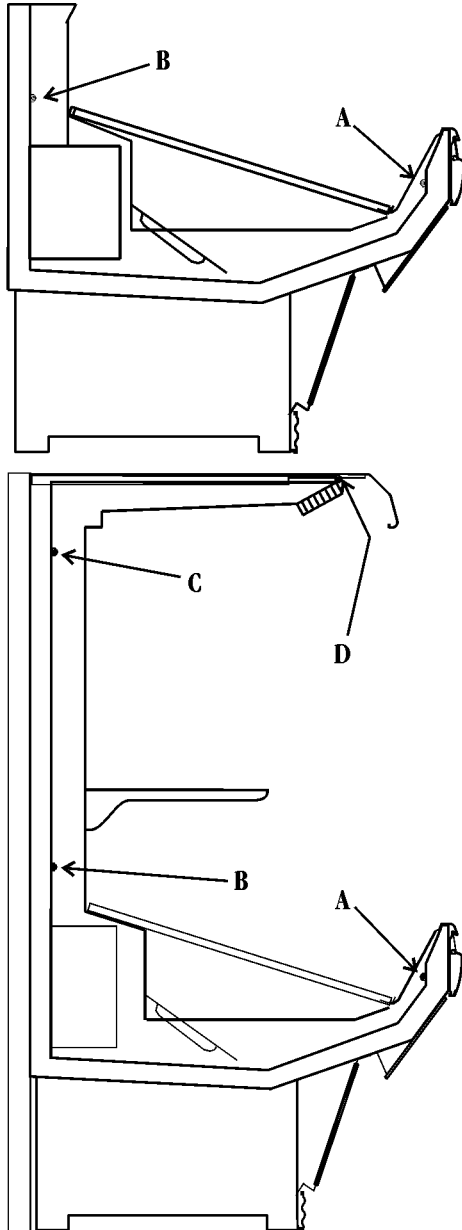
Allow a 3" SPACE between the back of this case and the store wall, other cases, or coolers to minimize possible condensation problems. FORCED VENTILATION may be necessary in some situations.



INSTALLATION PROCEDURES

Carpentry Procedures

Case Pull-Up Locations



The NP model has two pull-ups at each end of the case. The N1P, N4P(D), N1PHP & N4PHP models have four pull-ups at each end of the case. Pull-ups A & B or A, B, C and D are located as shown and should be installed and tightened starting with A and finishing with B or D.

See "General-UL/NSF I&S Manual" for line-up assembly instructions.

Refrigeration Procedures

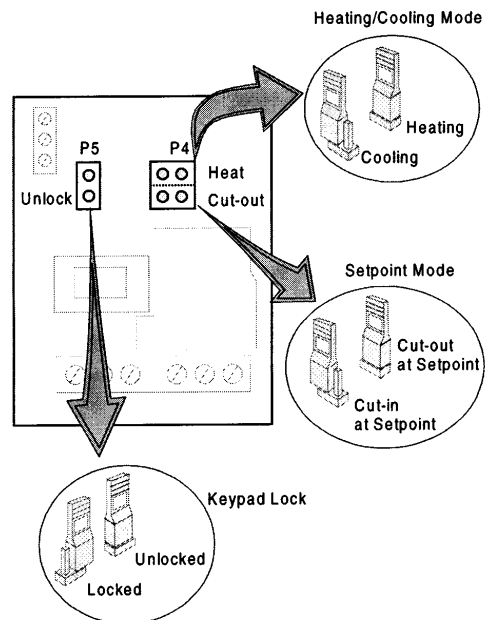
Refrigeration system and superheat instructions can be found in the "General (UL/NSF) I&S Manual". Case electronic temperature control information is listed below.

Electronic Temperature Control

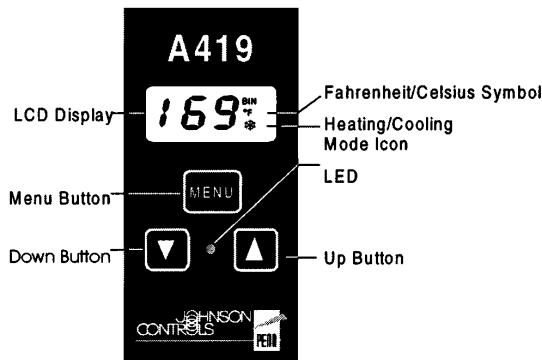
Whenever an N1PHP or N4PHP case uses an electronic thermostat and solenoid valve for temperature control, use the following instructions to properly set-up the electronic thermostat.

Setting the Electronic Thermostat

1. Remove the four screws and cover from the electronic thermostat.
2. Connect sensor wires to the common (COM) and sensor (SEN) terminals of the terminal strip located at the top left of the printed circuit board. The sensor leads are interchangeable.



3. Set the Heating/Cooling jumper blocks to the "COOL" position.
4. Set the Cut-in at Setpoint/Cut-out at Setpoint jumper blocks to the "Cut-out at Setpoint" position.
5. Set the keypad Locked/Unlocked jumper blocks to the "Unlocked" position.
6. Replace the electronic thermostat cover and secure with four screws.



7. To adjust the setpoint:
 - a. Push the Menu Button. "SP" will flash on the LCD display.
 - b. Push the Menu Button one more time and a setpoint temperature will be displayed.
 - c. Push the Up or Down Button until the desired setpoint is displayed.
 N1PHP (w/o shelving) = 41°F
 N4PHP (w/shelving) = 38°F
 - d. Push the Menu Button.
8. To adjust the differential:
 - a. Push the Menu Button. "SP" will flash on the LCD display.
 - b. Push the Down Button until "DIF" is shown on the LCD display.
 - c. Push the Menu Button one more time and a differential number will be displayed.
 - d. Push the Up or Down Button until the desired differential setting is displayed.
 N1PHP/N4PHP = 2°F
 - d. Push the Menu Button.

With the cooling mode selected, the differential is ABOVE the setpoint. The relay will energize and the LED indicator will illuminate when the temperature reaches the differential setting. When the temperature drops to the setpoint, the relay and LED indicator will de-energize and refrigeration will stop.

The settings above are specific to TYLER N1PHP and N4PHP cases. Other applications will require different setpoints and differentials.

Electrical Procedures

Electrical Considerations

CAUTION

Make sure all electrical connections at components and terminal blocks are tight. This will prevent burning of electrical terminals and/or premature component failure.

NOTE

The raceway houses the electrical wiring, components and field wiring connections for the case. Since the lower front cladding is shipped loose, the raceway has immediate access.

Case Fan Circuit

This circuit is to be supplied by an uninterrupted, protected 120V circuit. The case fan circuit is not cycled during defrost on any of these models.

Fluorescent Lamp Circuit

N1P, N4P(D), N1PHP & N4PHP case lighting is supplied by T-8 electronic ballast lights. It is controlled by a light switch in each case. The standard lighting is 1-row of horizontal canopy lights. Both cases offer optional 2-row horizontal canopy lights. The N4P(D) and N4PHP cases also offer up to 3 rows of optional shelf lights.

Defrost Information

See "General-UL/NSF I&S Manual" for operational descriptions for Off Time defrost control.

Defrost Control Chart

Defrost Type	Defrosts Per Day	Defrost Duration (Min)	Term. Temp.
(NP/N1P/N4P)			
Off Time	3-4	40	-----
(N1PHP/N4PHP)			
Off Time	2	10*	-----

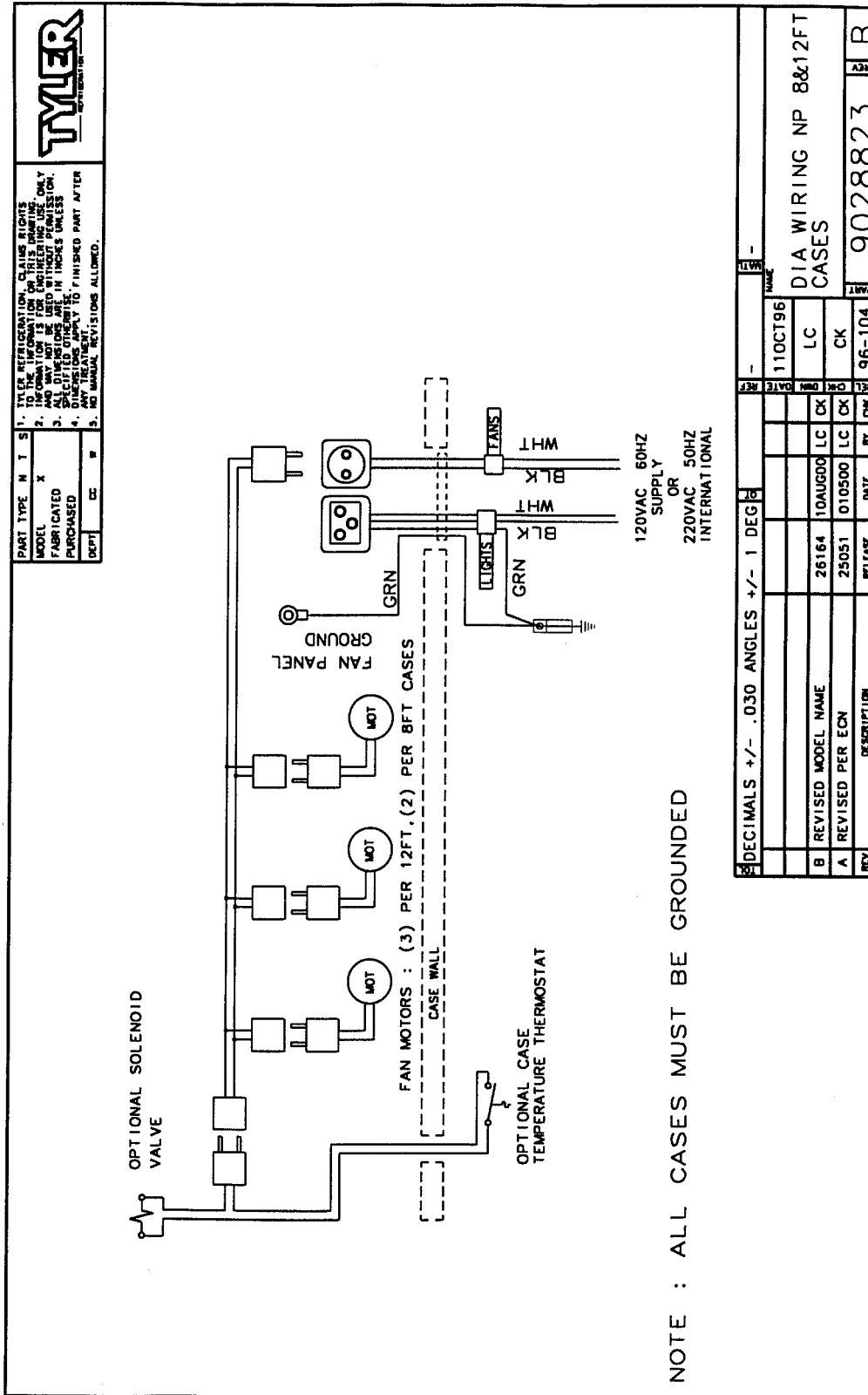
*10 minutes is for EPR only. Defrost duration increases by 4 minutes when controller methods do not include an EPR valve.

WIRING DIAGRAMS

ELECTRICIAN NOTE - OVERCURRENT PROTECTION

120V circuits should be protected by 15 or 20 Amp devices per the requirements noted on the cabinet name-plate or the National Electrical Code, Canadian Electrical Code - Part 1, Section 28. 208V defrost circuits employ No. 12 AWG field wire leads for field connections. On remote cases intended for end to end line-ups, bonding for ground may rely upon the pull-up bolts.

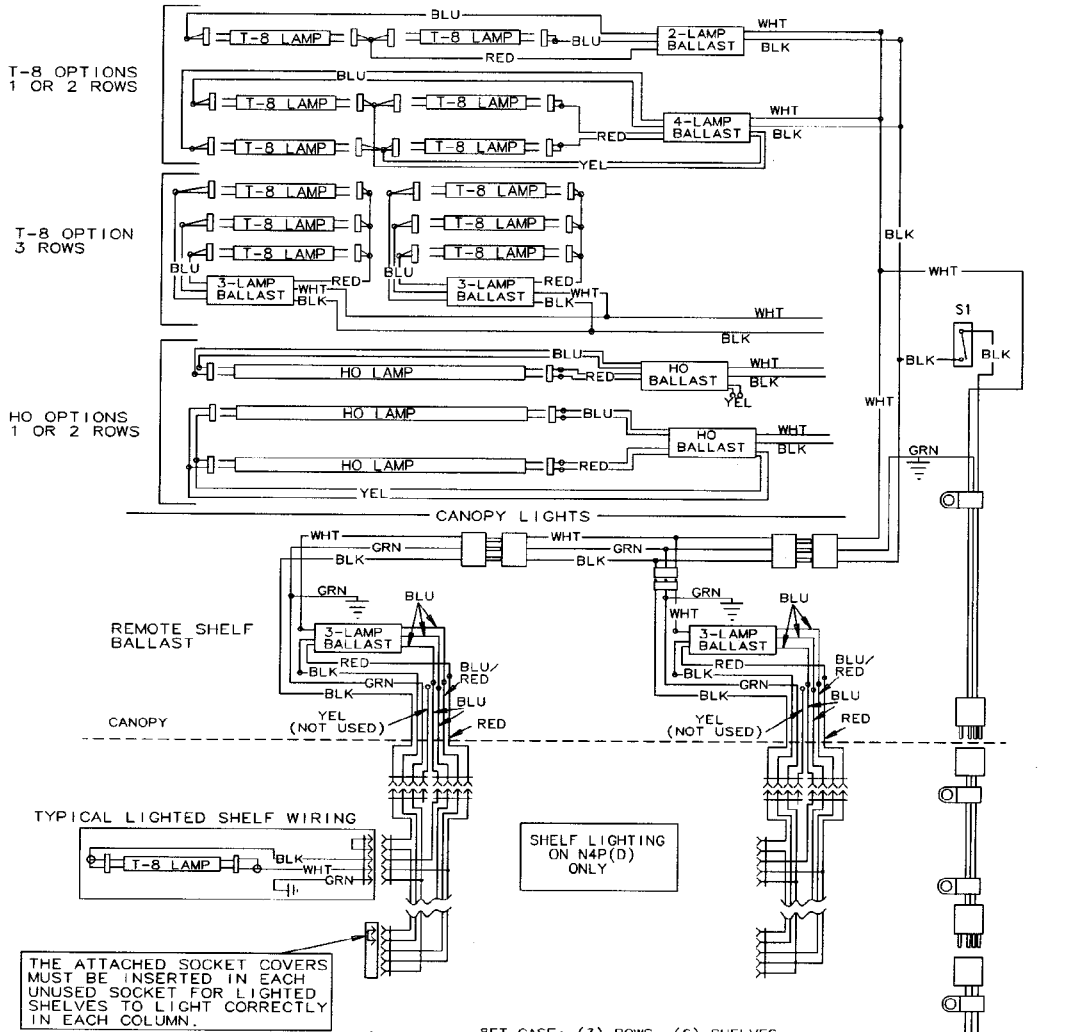
NP Domestic & Export (50Hz) Case Circuits (8' & 12' Cases)



N1P(HP)/N4P(D)(HP) Domestic & Export (50Hz) Case Circuits (8' Cases)

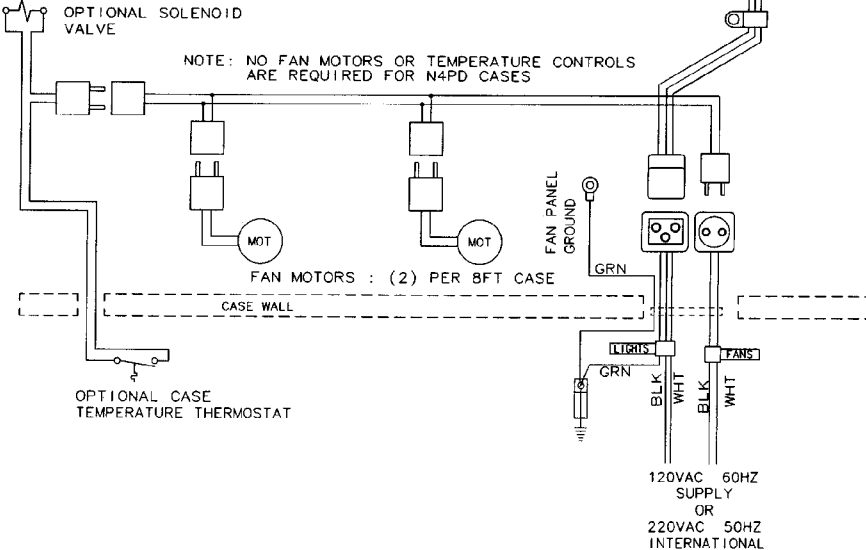


1. TYLER REFERRAL ON CLAIMS RIGHTS TO THE INFORMATION ON THIS DRAWING.
 2. THIS DRAWING IS THE PROPERTY OF TYLER REFRIGERATION AND MAY NOT BE USED WITHOUT PERMISSION.
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 5. NO MANUAL REVISIONS ALLOWED.



THE ATTACHED SOCKET COVERS MUST BE INSERTED IN EACH UNUSED SOCKET FOR LIGHTED SHELVES TO LIGHT CORRECTLY IN EACH COLUMN.

8FT CASE: (3) ROWS, (6) SHELVES



NOTE : ALL CASES MUST BE GROUNDED

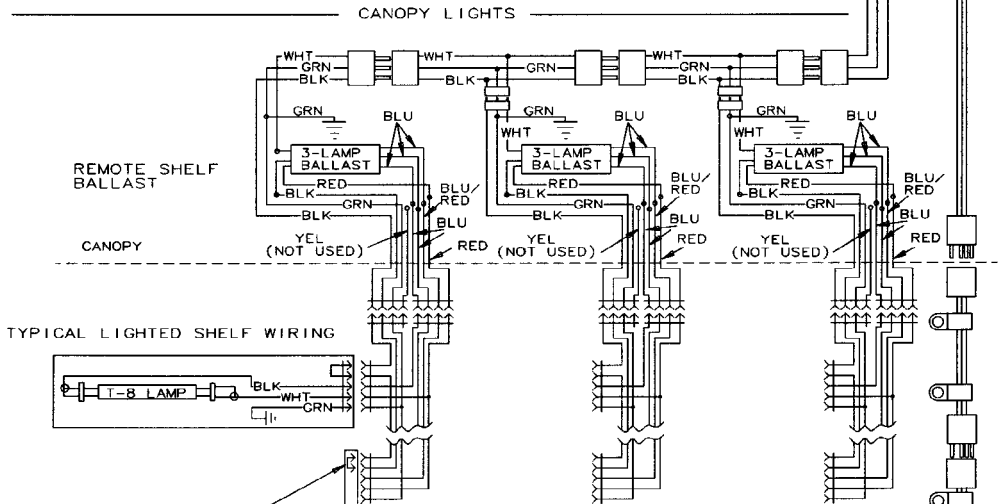
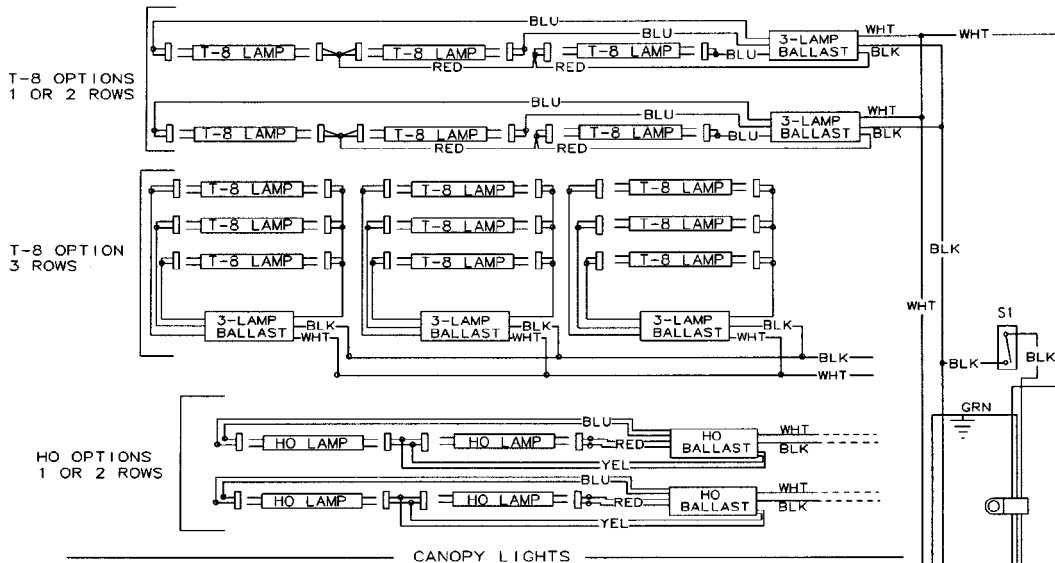
REV	DESCRIPTION	DATE	BY	CHK	APP
A	REVISED HARN PER EGN	25053	01/JAN00	LC	OK
B	REVISED MODEL NAME	26164	10AUG00	LC	OK
	DECIMALS +/- .030 ANGLES +/- 1 DEG				
REV	DATE	BY	CHK	APP	
	11OCT96				
NAME	DIAGRAM WRG 8FT N1P(HP)-N4P(D)(HP)				
PART	9028825				
ABN	B				

N1P(HP)/N4P(D)(HP) Domestic & Export (50Hz) Case Circuits (12' Cases)

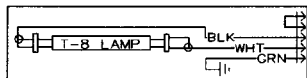
TYLER
LABORATORIES

1. THIS SPECIFICATION IS SUBJECT TO THE INFORMATION ON THIS DRAWING.
2. ANY PARTS NOT BE USED IN THIS CASE SHALL BE USED IN THE CASE ONLY.
3. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
4. DIMENSIONS APPLY TO FINISHED PART AFTER POLISHING.
5. NO MANUAL REVISIONS ALLOWED.

PART TYPE N T S I
MODEL FABRICATED X
PURCHASED
DEPT CC W



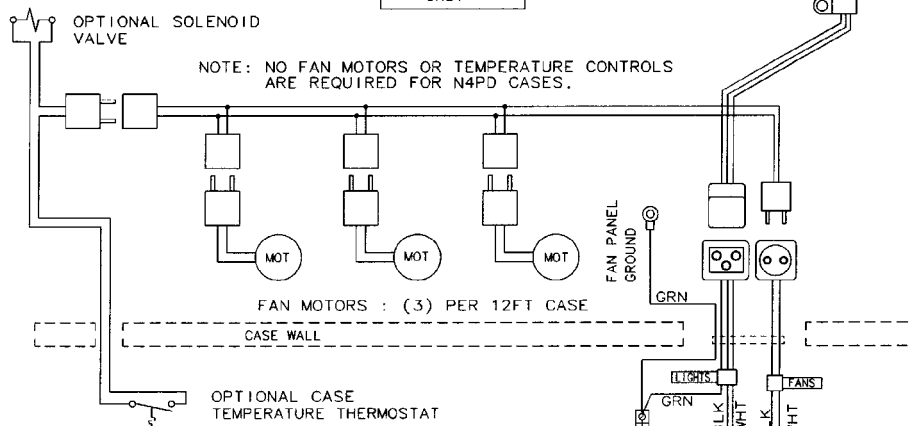
TYPICAL LIGHTED SHELF WIRING



THE ATTACHED SOCKET COVERS MUST BE INSERTED IN EACH UNUSED SOCKET FOR LIGHTED SHELVES TO LIGHT CORRECTLY IN EACH COLUMN.

12FT CASE: (3) ROWS, (9) SHELVES

SHELF LIGHTING ON N4P(D) ONLY

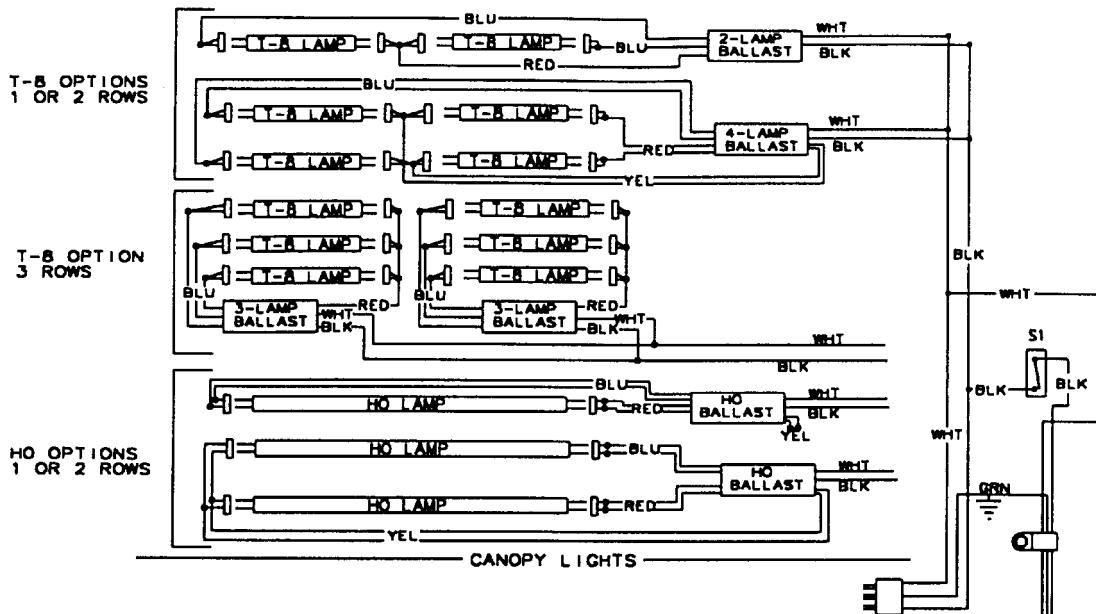


NOTE : ALL CASES MUST BE GROUND

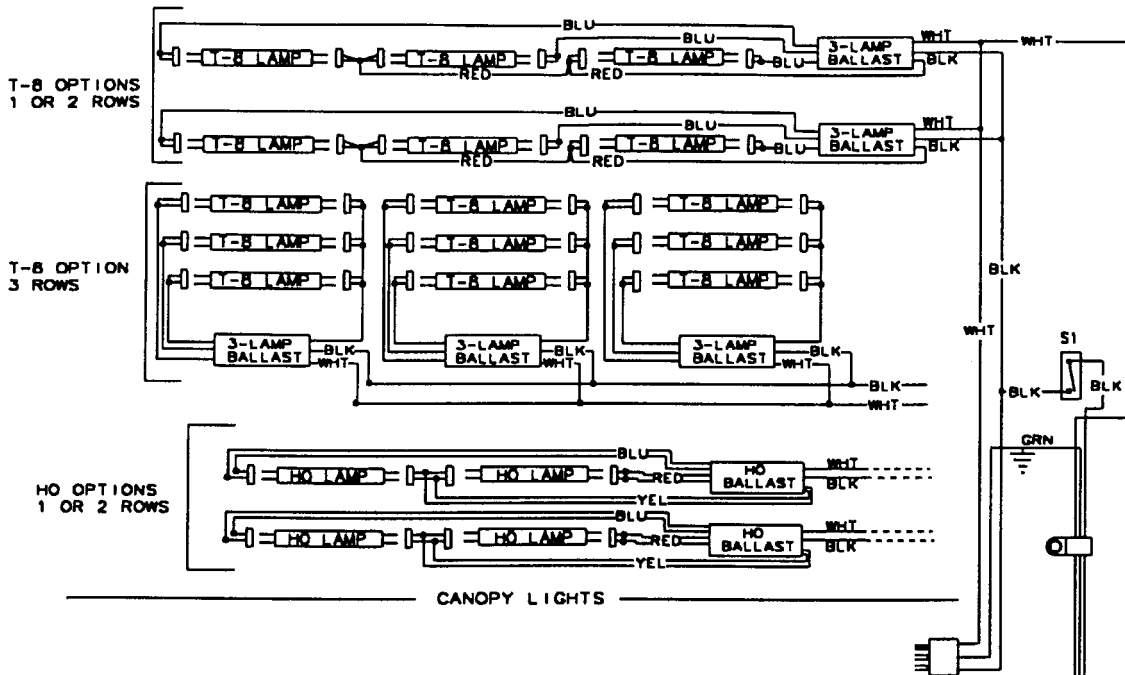
REV	DESCRIPTION	DATE	BY	CHK
2	DECIMALS +/- .030 ANGLES +/- 1 DEG	1 DEC 1996		
B	REVISED MODEL NAME	26164	10AUG00	LC CK
A	REVISED PER ECN	25053	9JAN00	LC CK
1				
DATE	11OCT1996			
TIME				
NAME	DIAGRAM WRG 12FT N1P(HP)-N4P(D)(HP)			
NO	9028824			

Installation & Service Manual

Canopy Lighting Circuits (N1P/N4P(D)/N1PHP/N4PHP)

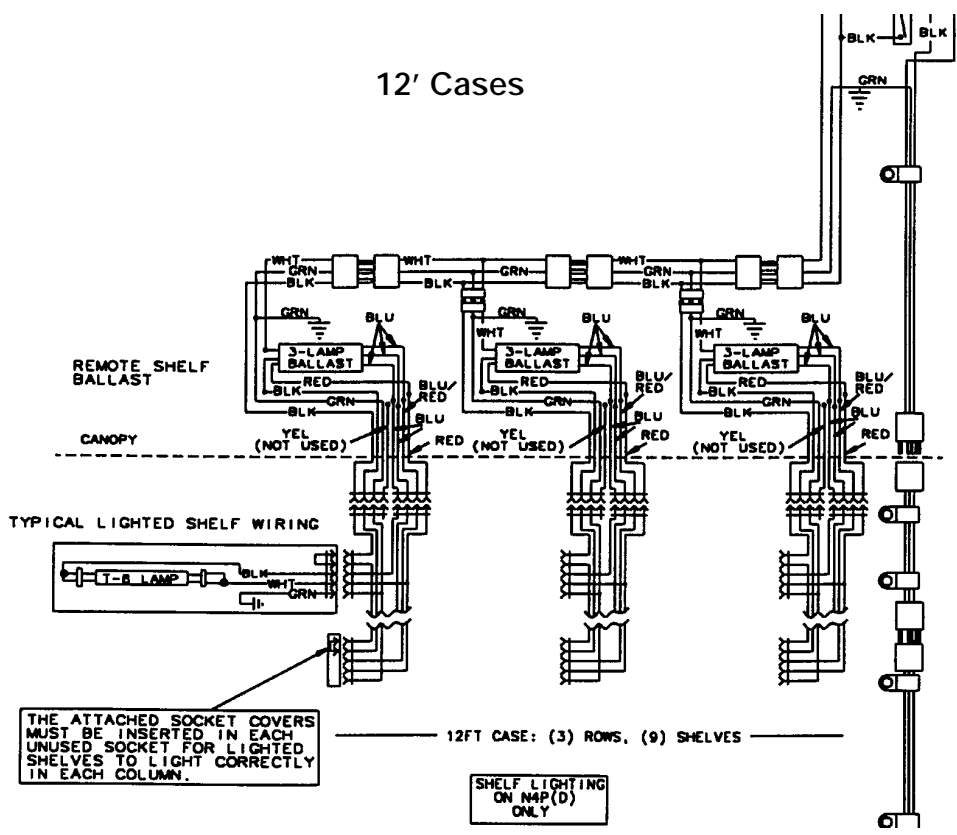
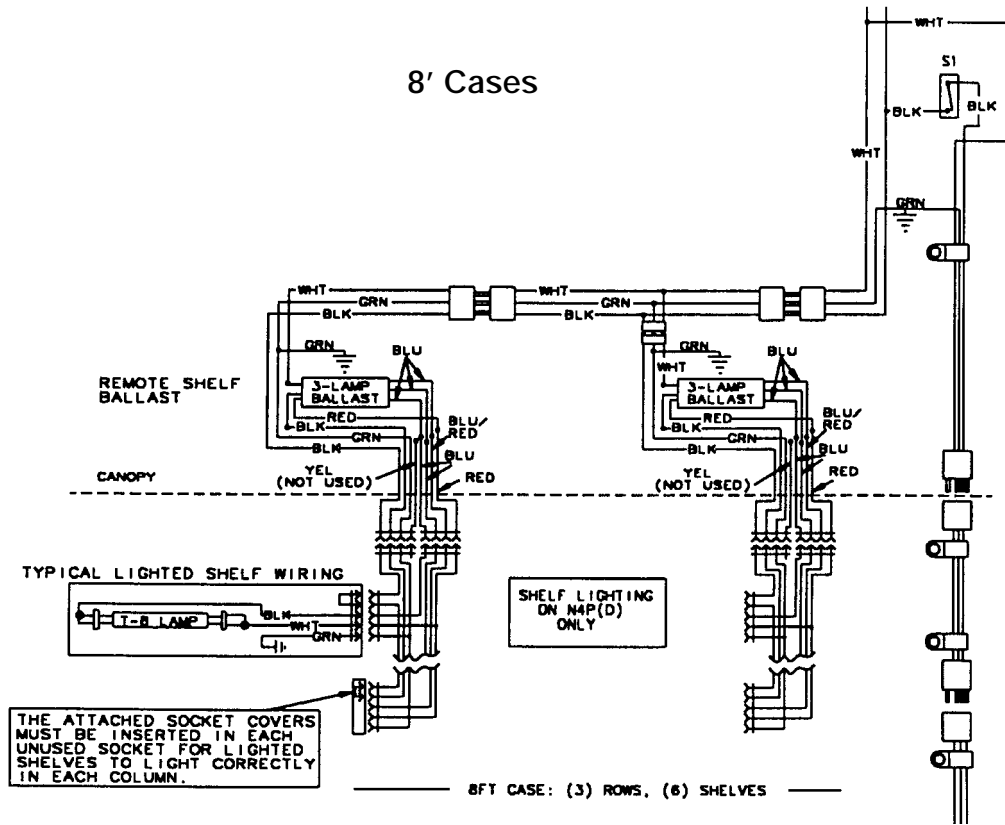


8' Cases



12' Cases

Optional Shelf Lighting Circuit (N4P(D)/N4PHP Only)



CLEANING AND SANITATION

Component Removal and Installation Instructions for Cleaning

Mirrors (N1P/N4P(D)/N1PHP/N4PHP)

1. Remove mounting screws and end molding end of mirror line-up.
2. Carefully grasp and lift mirror section until bottom edge clears the lower mirror track.
3. Carefully lower mirror out of upper mirror track and remove from case.
4. After cleaning, replace in reverse order.

Shelves and Shelf Brackets (N4P(D)/N4PHP)

1. Remove product from shelves.
2. If shelf has a light, unplug the light cord from the socket in the rear duct panel. Completely insert socket cover in the light socket to protect the receptacle.
3. Push shelves back and then lift up and out to remove them from the shelf brackets.
4. Remove shelf brackets from slots in rear uprights.
5. After cleaning, replace in reverse order.

Screens and Bottom Trays

1. Remove product from screens or bottom of case.
2. To remove screen, push up until bottom tabs clear holes in front duct, then remove screen from case.

To remove bottom tray, grasp and lift out each of the bottom trays from the case interior.
3. After cleaning, replace bottom trays and screens in reverse order.

Front Air Ducts

1. Remove lower trays, see this page.
2. Lift out front air duct sections.
3. After cleaning, replace in reverse order.

Rear Duct Panels (w/o Shelf Light Sockets)

1. Remove mirrors, shelves and/or bottom trays, see above.
2. Remove mounting screws and rear duct panels from case.
3. After cleaning, replace and secure rear duct panels in reverse order.

(N4P(D)/N4PHP w/ Shelf Light Sockets)

1. Remove mirrors, shelves and bottom trays, see above.
2. Remove mounting screws from rear duct panel.
3. Slowly lift out rear duct panel until the shelf harness connector near the top of the panel can be accessed.
4. Disconnect shelf harness connector and complete removing the rear duct panel.

WARNING

Rear duct panels with electrical receptacles can be cleaned without removing the electrical receptacles. Do not get moisture on electrical wires when cleaning under this cover. Moisture on wires could cause premature product failure and/or personal injury or death from electrical shock.

5. After cleaning, reconnect the shelf harness connector: install the top socket assembly; replace and secure rear duct panels in reverse order.

Discharge Air Honeycomb

1. Loosen screws securing rear retainer plate.

NOTE

Note position of the honeycomb grid during removal so it can be reinstalled the same way.

2. Slide rear retainer plate back until the honeycomb grid sections can be removed from the top duct.

CAUTION

Improper installation of the honeycomb grid section could result in improper air flow and/or poor refrigeration.

3. After cleaning, replace honeycomb grid sections as they were removed and secure with the rear retainer plate and screws.

Top Duct (N1P/N4P(D)/N1PHP/N4PHP)

1. Remove mirror and/or shelves and shelf brackets, see above.
2. Remove screws, rear retainer plate and honeycomb grid sections from top of case.
3. Remove screws and top duct from case.
4. After cleaning, replace top duct and remaining components in reverse order.

Lower Cladding

1. Remove kickplate from kickplate supports. (See General-UL/NSF I&S Manual.)
2. Remove mounting screws from top and bottom of lower cladding and remove lower cladding.
3. After cleaning, replace in reverse order.

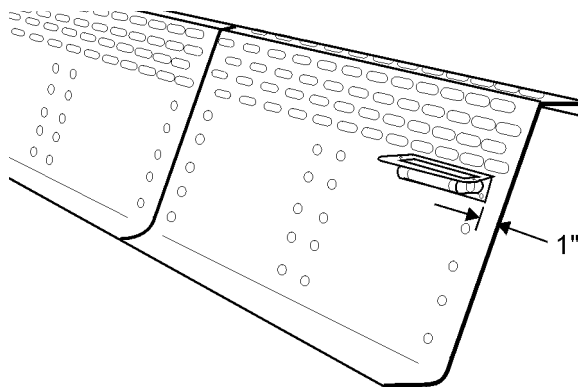
Upper Cladding

1. Remove lower cladding, see above.
2. Remove color band, bumper and bumper retainer from case. (See General-UL/NSF I&S Manual.)
2. Remove mounting screws from top and bottom of upper cladding and remove upper cladding.
3. After cleaning, replace upper cladding and remaining components in reverse order.

GENERAL INFORMATION

NSF Product Thermometer Installation

1. Unwrap the thermometer and bracket assembly shipped loose with the case.
2. Remove left front return air duct.

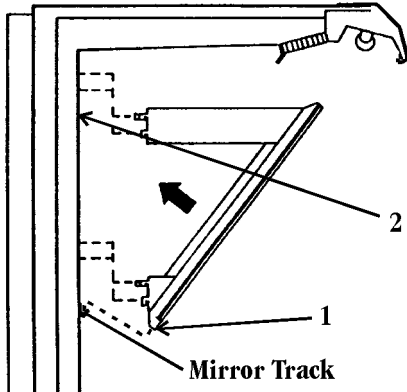


3. Position bracket 1" in from left edge and just under the bottom return air duct holes.
4. Mount the bracket to the return air duct with two self-tapping screws.
5. Replace the front return air duct.

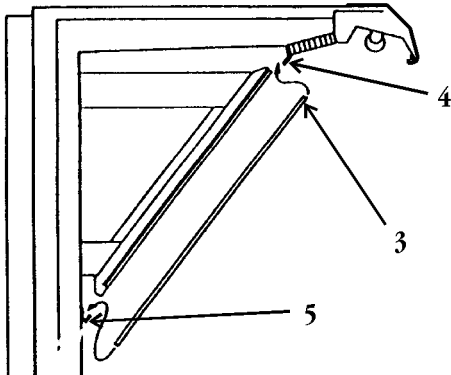
Mirror Installation (N1P/N4P(D)/N1PHP/N4PHP)

When installing mirrors you must be aware that on longer line-ups it is possible to end up with a gap at the end of the line-up. To help prevent this, leave a gap at the starting end that can be covered by the stainless steel trim. Additional mirror positioning adjustments may be required to make sure the gaps at each end of the line-up don't show when the stainless steel trim is in place. Also make sure all mirrors have a good tight seal between each mirror.

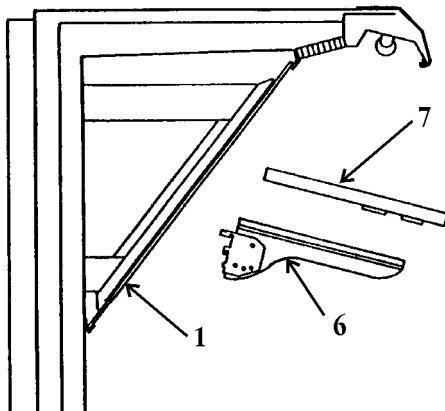
Optional Convertible Shelf Mirror Installation (N4P(D)/N4PHP Only)



1. Install angled uprights (1) into case uprights (2) by placing lower part in mirror track and top tang in third slot from top.



2. Insert top of mirrors (3) into upper retainer (4) and push up until bottom of mirrors (3) can rest in lower support (5).



3. Install adjustable shelf bracket (6) into slots in angled uprights (1).

NOTE

Make sure adjustable shelf brackets are hooked into bottom notches in shelf.

4. Install shelf (7) on adjustable shelf bracket (6).

Water Spray Accessories

WARNING

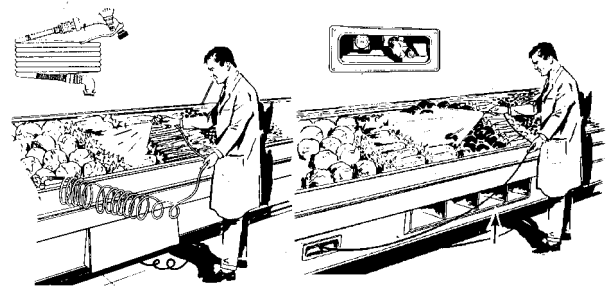
When using water spray accessories it may be necessary to install approved anti-backflow devices in the water supply line. Local codes should be checked in this regards. Installation of this device is the responsibility of the end user and would be performed by plumbers.

CAUTION

Do not spray lighted shelves when using any water spray accessories. Moisture on light fixtures could cause an electrical short and/or damage the case operating system.

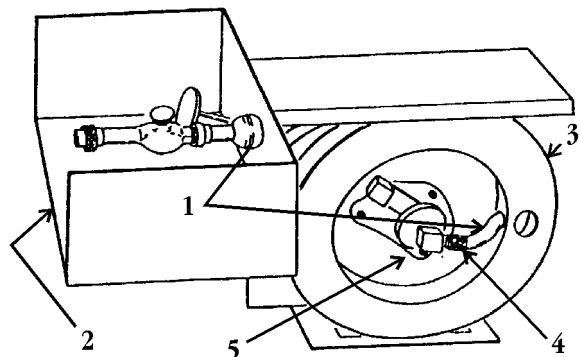
The water supply pressure should not exceed 45 lb to assure proper operation. Water supply pressures above 45 lb should use a pressure reducing valve.

The spring coil spray hose or retractable spray hose are the two manual systems available for produce cases. To use the



retractable spray hose, pull the nozzle and hose out smoothly to the desired length. When the reel ratchet sounds, let the hose back against the ratchet to hold it in place. To rewind, pull hose out slightly to release the reel ratchet, then guide the hose back into the front of the case. Do not allow hose to rewind by itself. Hose jamming and/or reel damage could result.

Retractable Hose Replacement



1. Pull hose (1) completely out of front of case (2) and engage reel ratchet.
2. Fasten locking pliers on the reel edge (3) to prevent the reel from accidentally rewinding. The reel spring is fully wound in this position.
3. Remove hose (1) from hose clamps on the reel (3) and disconnect hose end fitting (4) from swivel assembly (5). Remove hose (1) from reel (3) and front of case (2).

CAUTION

Do not allow the reel to unwind suddenly or attempt to turn reel clockwise. This will damage the spring motor in the reel.

NOTE

If reel spring is unwound, wind the reel 19 complete turns counterclockwise, engage the reel ratchet and install locking pliers on reel edge.

4. Insert hose (1) through the front of the case (2) and the hole in the reel (3).
5. Apply pipe dope to threads of hose end fitting (4). Install hose end fitting (4) in the swivel assembly (5).
6. Attach the hose (1) securely to the reel (3) with the hose clamps on the reel.
7. Retract the hose (1) onto the reel (3).

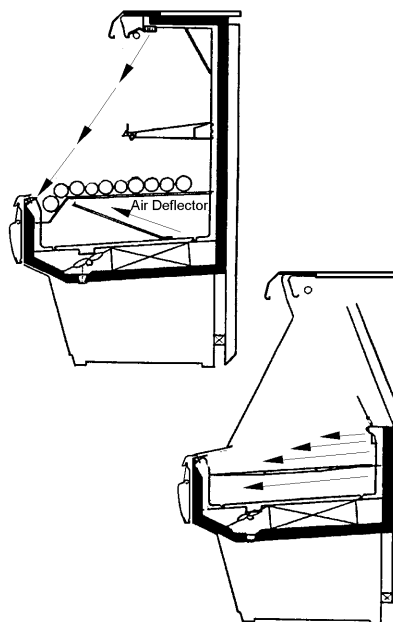
NOTE

If reel does not work properly after rewinding, replace the reel assembly.

Produce Handling Tips

Fresh fruits and vegetable are living things, even after they have been harvested. They continue the process of respiration and transpiration after harvesting. Respiration is the process of self feeding to provide energy for maintaining life. (EXAMPLE: Asparagus and sweet corn generate heat after they are picked.) Transpiration is the process of water loss through vapor from the plant tissues. Post-harvest life can be maintained by slowing the rate of water loss. Refrigeration lowers the rate of respiration and transpiration. Store most types of produce close to freezing prior to display. There are a number of explanations (ex. Cucumbers can be kept relatively cool by themselves, but could be damaged by temperatures below 40°F). See chart on following pages for specifics.

Non-refrigerated produce cases are called "Dry" cases. They are used to display potatoes, dry onions, bananas, avocados and other products which don't need refrigeration. These cases can also be used with a bed of cracked ice to display perishables.



Refrigerated produce cases displays produce products that require refrigeration. The refrigeration coil is below the display and fans are used to circulate air through the case display.

This moving air will pick up moisture from unwrapped produce and carry it to the coil. It is necessary to replace this moisture by using a water spray several times during the day. At night the produce should be covered with a wet cloth. The alternate to sprinkling is to wrap the produce.

In order to maintain case air flow, the return air duct must not be blocked by product. An important aid to improve air circulation is to use air deflectors below the elevated screens in the case. These deflectors will direct the air flow into the display and prevent cool air from "short circuiting" the display. Deflectors are furnished with hump screen option. See illustration.

Produce Handling Chart

<u>Produce</u>	<u>Ideal Storage Conditions</u>			<u>Display Rack Care</u>		
	<u>Temperature (°F)</u>	<u>Relative Humidity (%)</u>	<u>Sell Quickly (1-2 days)</u>	<u>Refrigerate (40°F)</u>	<u>Sprinkle with Water</u>	<u>Special Notes</u>
Apples	30-32	85-95		Helpful	No advantage	Avoid bruising
Apricots	31-32	85-90	Yes	Helpful	No	
Asparagus	32-36	90-95	Yes	Profitable	No	Trim butts and stand in ice or shallow water
Avocados	40-55	85-90	Yes	No	No	Display on padded surface
Bananas, Ripe	56-58	85-90	Yes	No	No	Display on padded surface
For Ripening	58-68	90-95		No	No	Avoid bruising
Beans, Lima	32-40	85-90	Yes	Profitable	No	Shake up to aerate
Beans, Snap	40-45	90-95	Yes	Profitable	Yes	
Beets	32	85-95	Yes	Profitable	Yes	Moisten roots only
Berries	31-32	90-95	Yes	Helpful	No	Keep well ventilated
Broccoli	32-35	90-95	Yes	Profitable	Yes	Keep out of sun
Brussel Sprouts	32-35	90-95	Yes	Profitable	Yes	Remove yellow leaves
Cabbage	32	90-95		Helpful	Yes	
Carrots	32	90-95		Profitable	Yes	Moisten roots only of bunches
Cauliflower	32	90-95	Yes	Profitable	Yes	Sprinkle only if refrigerated
Celery	31-32	90-95	Yes	Profitable Yes		
Cherries	31-32	90-95	Yes	Helpful	No	Keep well ventilated
Corn, Sweetness	31-32	90-95	Yes	Profitable	Yes	Keep cold to keep sweetness
Cucumbers	45-50	85-90	Yes	No	No advantage	
Eggplants	45-50	85-90	Yes	No	No advantage	Do not bruise, keep on ice
Grapefruit	50-60	85-90		Helpful	No advantage	Remove decayed fruit
Grapes	30-32	85-95	Yes	Helpful	No	Keep well ventilated
Honeydews	45-50	85-90		Helpful	No	Cover cut melons with transparent film
Lemons	38-40	85-90		Helpful	Yes	Sprinkling may be helpful
Lettuce	32	90-95	Yes	Profitable	Yes	Avoid soaking with water
Limes	48-50	85-90		Helpful	No advantage	
Mushrooms	32-35	80-90	Yes	Helpful	No	Handle carefully, keep dry
Muskmelons	32-35	85-90	Yes	Helpful	No	Cover cut melons with transparent film

<u>Produce</u>	<u>Ideal Storage Conditions</u>			<u>Display Rack Care</u>		
	<u>Temperature (°F)</u>	<u>Relative Humidity (%)</u>	<u>Sell Quickly (1-2 days)</u>	<u>Refrigerate (40°F)</u>	<u>Sprinkle with Water</u>	<u>Special Notes</u>
Onions, Dry	32	65-70		No	No	Remove loose wrappers, keep dry
Onions, Green	32	90-95	Yes	Profitable	Yes	Keep well ventilated
Oranges	34-38	85-90		Helpful	No advantage	Remove decayed fruit
Parsnips	32	90-95		Helpful	Yes	Moisten roots only
Peaches, Ripe	31-32	90	Yes	Helpful	No	Ripen at room temperature before storage
Pears	29-31	90-95	Yes	Helpful	No	Display in single or double layer on pads
Peas, Green	32	90-95	Yes	Profitable	Yes	Shake up to aerate, keep cold
Peppers	45-50	90-95	Yes	Profitable	Yes	
Pineapples, Ripe	45-55	85-90	Yes	No	No	Remove decayed fruit
Plums	31-32	90-95	Yes	Helpful	No	Remove decayed fruit
Potatoes	40-50	85-90		No	No	Keep out of sun
Radishes	32	90-95	Yes	Profitable	Yes	Keep water off tops, avoid tight packing
Rhubarb	32	90-95	Yes	Profitable	No	Trim thin slice off stems and stand in cold water
Squash, Summer	40-50	85-95	Yes	Helpful	Yes	
Winter & Pmpkns	50-55	50-75		No	No	
Spinach	32	90-95	Yes	Profitable	Yes	Keep ventilated
Sweet Potatoes	55-60	85-90		No	No	Keep ventilated
Tangerines	32	85-90	Yes	Profitable	Yes	Remove decayed fruit
Tomatoes, Ripe	45-50	85-90	Yes	Helpful	No	Sell quickly, refrigerate to hold
Tomatoes, Green	55-70	85-90		No	No	Ripen in back room, sort frequently
Turnips	32	90-95		Profitable	Yes	Sprinkle roots only
Watermelons	40-45	80-85		Helpful	No	Cover cut melons with transparent film

The "Produce Handling Chart" is courtesy of Produce Marketing Association, Inc., Newark, Delaware 19711, from their 1973 Yearbook. This book is published as a service to the Fresh Produce Industry.

For additional information, consult:

"The Commercial Storage of Fruits, Vegetables, and Florist and Nursery Stocks", USDA Handbook No. 66, 1968.

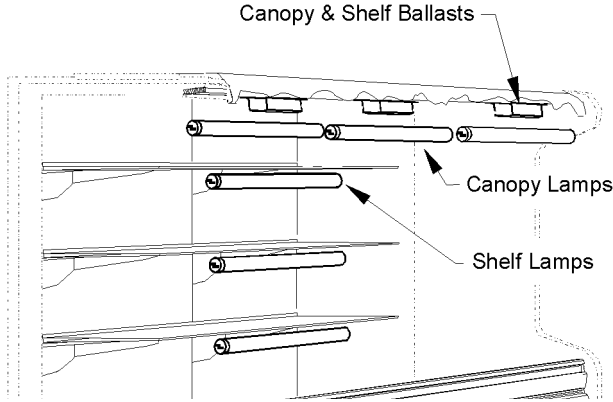
"The Shelf Life of Fresh Fruits and Vegetables - Retail Store Display Cases", USDA HT&S Office Report No. 247, October 1951.

"Fresh Fruits and Vegetables - Handling and Care", Corporate Extension Service, Michigan State University.

SERVICE INSTRUCTIONS

See "General-UL/NSF I&S Manual" for T-8 lamp, and ballast, fan blade and motor, and color band and bumper replacement instructions.

Ballast and Lighting Locations

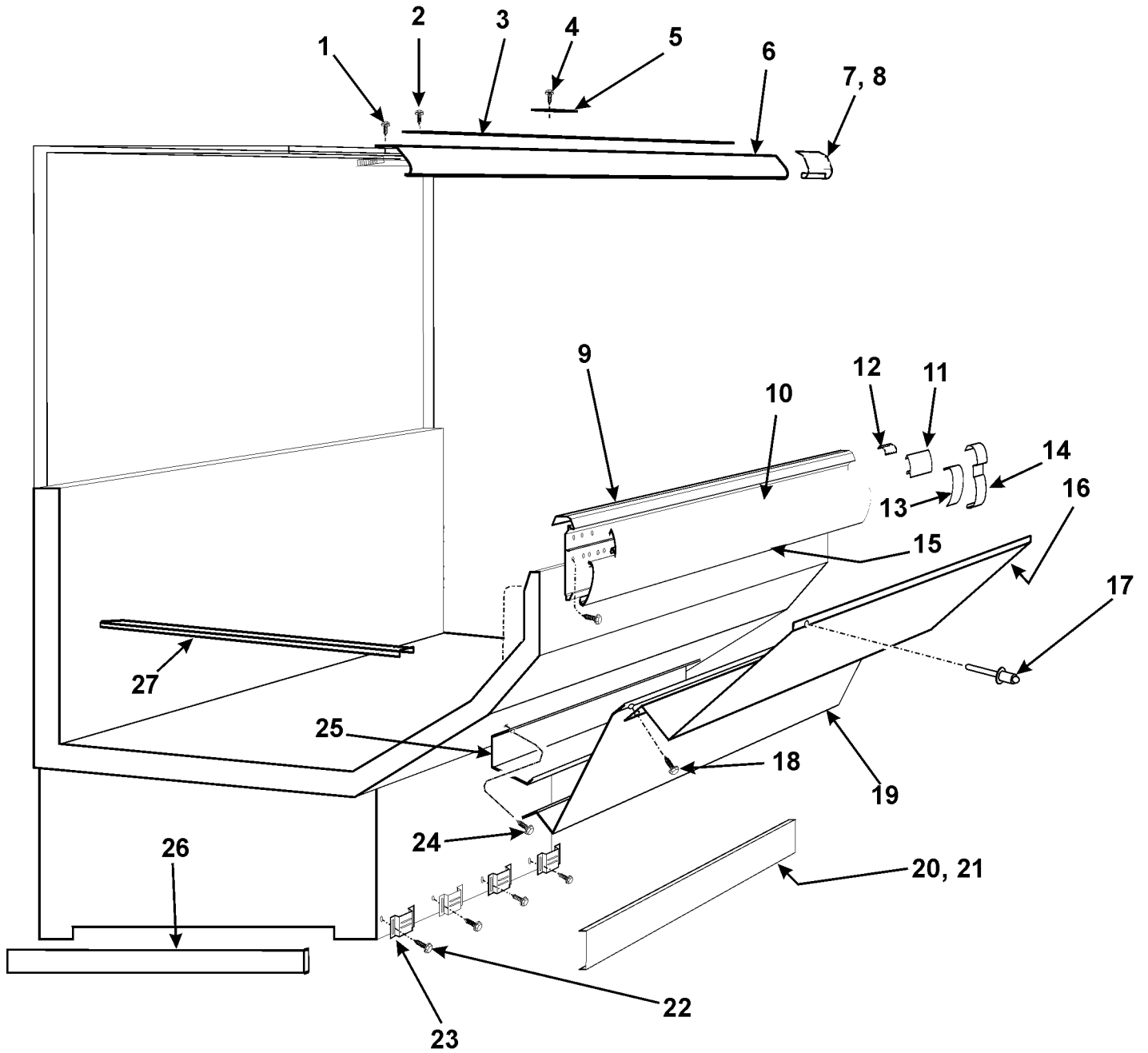


All light ballasts are located under the canopy and mounted on the top of the canopy light channel. This includes remote ballasts for optional shelf lights. The canopy light(s) are under the canopy light channel in the top of the case.

PARTS INFORMATION

Cladding and Trim Parts List

Item Description	NP		N1P, N4P(D), N1PHP & N4PHP	
	8'	12'	8'	12'
1 Screw	----	----	5183536(4)	5183536(6)
2 Screw	----	----	5183536(5)	5183536(7)
3 Hood Close-off	----	----	9026069	9026070
4 Screw (per end cover)	----	----	5183536(4)	5183536(4)
5 End Cover	----	----	9026103(2)	9026103(2)
6 Canopy Hood, Ptd.	----	----	9025223	9025224
7 Canopy Hood Joint Trim, Ptd.	----	----	9029422	9029422
8 Screw	----	----	5199134(4)	5199134(4)
9 Bumper Retainer	-----	color per order	-----	-----
Screw	9025833(16)	9025833(24)	9025833(16)	9025833(24)
10 Color Band, Ptd.	9023798	9023800	9023798	9023800
11 Color Band Backer, Ptd.	9040223	9040223	9040223	9040223
12 Handrail Backer, Ptd.	9025316	9025316	9025316	9025316
13 Bumper Backer	-----	color per order	-----	-----
14 Bumper End Trim	-----	color per order	-----	-----
15 Bumper	-----	color per order	-----	-----
16 Upr. Frt. Cladding, Ptd.	9025201	9025202	9025201	9025202
17 Rivet	5104702(4)	5104702(6)	5104702(4)	5104702(6)
18 Screw, Shoulder	9025833(6)	9025833(8)	9025833(6)	9025833(8)
19 Lwr. Frt. Cladding, Ptd.	9025203	9025204	9025203	9025204
20 Metal Kickplate, Ptd	9039269	9039270	9039269	9039270
21 Kickplate Joint Trim, Ptd	9039020	9039020	9039020	9039020
22 Screw	5183536(8)	5183536(8)	5183536(8)	5183536(8)
23 Kickplate Support	9039022(3)	9039022(4)	9039022(3)	9039022(4)
24 Screw	5183536(6)	5183536(8)	5183536(6)	5183536(8)
25 Raceway	9025127	9025128	9025127	9025128
26 LH End Close-off, Ptd.	9022459	9022459	9022459	9022459
RH End Close-off, Ptd.	9022466	9022466	9022466	9022466
27 Horizontal Joint Trim	9025959	9025959	9025959	9025959



Operational Parts List

Case Usage	Domestic		Export	
	115 Volt 60 Hertz		220 Volt 50 Hertz	
Case Size	8'	12'	8'	12'
Fan Motor (NP/N1P/N4P)	5125532	5125532	5222986	5222986
	5 Watt	5 Watt	7.5 Watt	7.5 Watt
(N1PHP/N4PHP)	9458939	9458939	9458941	9458941
	16 Watt	16 Watt	16 Watt	16 Watt
Fan Motor Brackets (NP/N1P/N4P)	5962269	5962269	5962269	5962269
(N1PHP/N4PHP)	5205112	5205112	5205112	5205112
Fan Bracket Plate	9041077	9041077	9041077	9041077
Fan Blades (7" 15° 5B) (NP)	5223891	5223891	5223891	5223891
(7" 20° 5B) (N1P)	5960943	5960943	5960943	5960943
(7" 40° 5B) (N4P)	5221604	5221604	5221604	5221604
(8.75" 10° 5B) (N1PHP)	9023759	9023759	9023759	9023759
(8.75" 25° 5B) (N4PHP)	9038461	9038461	9038461	9038461
Opt. ECM Fan Motor (NP/N1P/N4P)	9025002	9025002	-----	-----
	8 Watt	8 Watt		
(N1PHP/N4PHP)	9025003	9025003	-----	-----
	16 Watt	16 Watt		
Opt. ECM Fan Motor Brackets (NP/N1P/N4P)	9025005	9025005	-----	-----
(N1PHP)	5235087	5235087	-----	-----
(N4PHP)	5205112	5205112	-----	-----
Opt. ECM Fan Blades				
(7" 15° 5B) (NP)	5223891	5223891	-----	-----
(7" 20° 5B) (N1P)	5960943	5960943	-----	-----
(7" 30° 5B) (N4P)	5223370	5223370	-----	-----
(8.75" 10° 5B) (N1PHP)	9023759	9023759	-----	-----
(8.75" 25° 5B) (N4PHP)	9038461	9038461	-----	-----
T-8 Lamp Ballast (canopy or shelf)				
(N1P(HP)/N4P(HP)) (can./1-row)	5991029	5991030	9028437	9028438
(N1P(HP)/N4P(HP)) (can./2-row)	5966635	5991030	9028439	9028438
(N4P(HP)) (shelf)	5991030	5991030	9028438	9028438
HO Lamp Ballast (canopy) (1-row)	5046140	5204769	5204859	5204859
(2-row)	5204769	5204769	5204859	5204859
T-8 Lampholder (canopy)	5232279	5232279	5232279	5232279
(shelf)	5092414	5092414	5092414	5092414
800MA Lampholder (telescoping)	5614628	5614628	5614628	5614628
(stationary)	5614629	5614629	5614629	5614629
T-8 Lampshield (shelf)	5981622	5981622	5981622	5981622
NSF Product Thermometer	5967100	5967100	5967100	5967100

For information on operational parts not listed above contact the TYLER Service Parts Department.