

NFJGA, NCJGA, NTJGA, NFMJGA, NFJGEA, NCJGEA

GLASS FRONT JUMBO ISLAND FROZEN FOOD/ICE CREAM/ MEDIUM TEMP MERCHANDISERS

Low, Medium and Dual Temperature Self Serve Display Cases

This manual has been designed to be used in conjunction with the General (UL/NSF) Installation & Service Manual. Save the Instructions in Both Manuals for Future Reference!!

This merchandiser conforms to the American National Standard Institute & NEF International Health and Sanitation standard ANSI/NSF 7 - 1999.

PRINTED IN Specifications subject to	REPLACES		ISSUE		PART			
IN U.S.A. change without notice.	EDITION	1/04	DATE	3/04	NO.	9037165	REV.	В

NFJGA, NCJGA, NTJGA, NFMJGA, NFJGEA, NCJGEA

CONTENTS

Specifications NFJGA/NCJGA/NTJGA/NFMJGA/NFJGEA/NCJGEA Specification Sheets 4 Line Sizing Requirements (See General-UL/NSF I&S Manual) Pre-Installation Responsibilities (See General-UL/NSF I&S Manual) **Installation Procedures** Plumbing Procedures (See General-UL/NSF I&S Manual) Refrigeration Procedures 10 Optional Dual Temperature Control 10 Electrical Procedures 11 Electrical Considerations 11 Defrost Information 11 Defrost Control Chart 11 Defrost Schedules 12 Installation Procedure Check Lists (See General-UL/NSF I&S Man.) NFJGA/NCJGA Domestic & Export (50Hz) Case Circuits 13 NTJGA/NFMJGA Domestic & Export (50Hz) Case Circuits ... 15 NFJGEA/NCJGEA Dom. & Exp. (50Hz) End Case Circuits 17 NTJGA/NFMJGA/NFJGA Dual Temperature Control Circuit ... 18 Cleaning and Sanitation (See General-UL/NSF I&S Manual) Component Removal and Installation Instructions for Cleaning 21 Bottom Screens and Travs 21 Discharge Air Honeycomb 21 Discharge Air Duct Panels 21 Return Air Ducts Panels 21

Page

Service Instructions
Preventive Maintenance (See General-UL/NSF I&S Manual)
NSF Product Thermometer Replacement
Corner Trim Replacement
Perimeter Glass Replacement
Defrost Heater Replacement
Drain Pan Heater Replacement
Fan Blade and Motor Replacement (See General-UL/NSF I&S Man.)
Anti-Sweat Replacement
Glass Retainer Anti-Sweat (All Models)
Center Riser Discharge Air Grid Anti-Sweat
(NFJGA/NCJGA/NTJGA/NFMJGA)
Discharge Air Grid Anti-Sweat (NFJGEA/NCJGEA)
Color Band and Bumper Replacement (See GenUL/NSF I&S Man.)
Parts Information
Cladding and Trim Parts Lists
Operational Parts List
TYLER Warranty

The following Frozen Food, Ice Cream, Medium Temperature and Dual Temperature Split Coil Merchandiser models are covered in this manual:

MODEL DESCRIPTION

NFJGA	8' & 12' GLASS FRONT JUMBO ISLAND FROZEN FOOD OR MEDIUM
	TEMPERATURE MERCHANDISERS

- NCJGA 8' & 12' GLASS FRONT JUMBO ISLAND ICE CREAM MERCHANDISERS
- NTJGA 8' & 12' GLASS FRONT JUMBO ISLAND LOW AND MEDIUM TEMPERATURE DUAL TEMP SPLIT COIL MERCHANDISERS
- NFMJGA 8' & 12' GLASS FRONT JUMBO ISLAND LOW AND MEDIUM TEMPERATURE DUAL TEMP SPLIT COIL MERCHANDISERS
- NFJGEA GLASS FRONT JUMBO ISLAND FROZEN FOOD OR MEDIUM TEMPERATURE END MERCHANDISER
- NCJGEA GLASS FRONT JUMBO ISLAND ICE CREAM END MERCHANDISER

SPECIFICATIONS

NFJGA/NCJGA/NTJGA/NFMJGA/NFJGEA/NCJGEA Glass Front Jumbo Island and End Frozen Food/Ice Cream/Medium Temp Merchandisers

Refrigeration Data:

			CAPACITY	CAPACITY (BTUH / FT)*			DISCHARC	AVG. REF.	
MODEL	CASE LENGTH	CASE USAGE	PARALLEL	CONVENTIONAL	EVAPORATOR (°F)	UNIT SIZING (°F)	TEMPERATURE (°F)	VELOCITY (FPM)	CHARGE (LBS/FT)
NFJGA	8', 12'	FROZEN	643	671	-25**	-28	-15	290***	0.85
NCJGA	8', 12'	ICE CREAM	759	778	-35**	-38	-25	290***	0.85
NFJGA	8', 12'	MED TEMP	552	566	+15**	+13	+22	290***	0.85
NFJGA/ NFMJGA	8', 12'	FROZ / MED TEMP	322 / 276	336 / 283	-25 / +15**	-28 / +13	-15 / +22	290***	0.43 / 0.43
NTJGA	8', 12'	FROZ / ICE CRM	322 / 379	336 / 389	-25 / -35**	-28 / -38	-15 / -25	290***	0.43 / 0.43
NFJGEA	77 1/2"	FROZEN	2,718****	2,836****	-25**	-28	-15	290***	0.35
NCJGEA	77 1/2"	ICE CREAM	3,459****	3,548****	-35**	-38	-25	290***	0.35
NFJGEA	77 1/2"	MED TEMP	2,414****	2,476****	+15**	+13	+22	290***	0.35

For sizing all refrigeration equipment other than TYLER, use conventional BTUH values. **

Evaporator temperature is based on the saturated pressure leaving the case. Air velocity is measured 1 hour after defrost at the Discharge Air Ducts. ***

**** BTUH rating is for entire end case.

FOR SPECIFIC COMPRESSOR SIZING AND/OR LINE SIZING INFORMATION, REFER TO THE "GOLD" AND/OR "BUFF" SECTIONS IN THE TYLER SPECIFICATION GUIDE.

Electrical Data:

Fans (120 Volt) and Optional T-8 Lighting with Electronic Ballasts (120 Volt)

	CASE	FANS /	TOTAL FOR STANDARD FANS			L FOR Fans	T-8 LIGHTING FOR OPT. SUPERSTRUCTURE		
MODEL	LENGTH	CASE	AMPS	WATTS	AMPS	WATTS	AMPS	WATTS	
N(F/C/T/FM)JGA	8'	4	1.36	120.8	0.88	44.0	2.00	240.0	
N(F/C/T/FM)JGA	12'	6	2.04	181.2	1.32	66.0	3.00	360.0	
NFJGEA	77 1/2"	2	0.68	60.4	0.44	22.0	0.30	36.0	

Heaters (120 and 208 Volt)

CASE			ANTI-S	SWEAT H	EATERS	(120 V)				DEFI	ROST HE	ATERS (2	08 V)	DRAIN PAN	
		DISCHARGE AIR				OPT. SUPERSTRUCTURE		HEATED GLASS (120V)*		COIL		DRAIN PAN (208V) Elec		HEATER (120V) HG	
MODEL	CASE LENGTH	AMPS	WATTS	AMPS	WATTS	AMPS	WATTS	AMPS	WATTS	AMPS	WATTS	AMPS	WATTS	AMPS	WATTS
NFJGA/NFMJGA	8'	1.92	230.4	1.88	226.2	3.80	456.0	1.32	158.0	13.80	2,860	2.24	466	5.00	600
NCJGA/NTJGA	8'	1.92	230.4	1.88	226.2	3.80	456.0	1.32	158.0	21.64	4,500	2.88	600	5.00	600
NFJGA/NFMJGA	12'	2.54	304.8	2.50	300.0	5.20	324.0	1.98	238.0	20.60	4,290	3.36	700	7.50	900
NCJGA/NTJGA	12'	2.54	304.8	2.50	300.0	5.20	324.0	1.98	238.0	34.62	7,200	4.33	900	7.50	900
NFJGEA/NCJGEA	77 1/2"	0.40	48.0	1.28	153.6	1.30	156.0	0.93	111.6	7.81	1,624	N/A	N/A	N/A	N/A

Heated glass should be disconnected in case or case sections during medium temperature operation.

CASE CIRCUITS: In addition to a 208V defrost circuit, there is the 120V case fan circuit plus the 120V case anti-sweat circuit. Cases with Gas Defrost have a separate 120V circuit for the drain pan heater. Shelf or canopy lights require a separate 120V circuit which can be switched at the back room for convenience in controlling the lights.

	208 VOLT DEFROST (AMPS)											
FEET	8	12	16	20	24	28	32	36	40	44	48	52
FF/MED	16.0	24.0	32.0	40.0		(Separate circuit recommended due to high amp draw)						
1 PH	TG-30	TG-30	TG-40	TG-50		N/A						
FF/MED	12.1	20.7	18.6	18.2	31.1	32.8	37.0	15.6/15.6	15.6/24.2	26.8/26.8	31.0/31.0	32.0/32.0
3 PH	TG-3-30	TG-3-30	TG-3-30	TG-3-30	TG-3-40	TG-3-40	TG-3-50	TG-3-30-30	TG-3-30-30	TG-3-40-40	TG-3-40-40	TG-3-40-40
IC	24.5	38.9		(Separate circuit recommended due to high amp draw)								
1 PH	TG-30	TG-50		N/A								
IC	21.0	34.0	32.0	38.0	34/34	28/28	34/34	34/34	38/38	34/34/34	34/34/34	38/38/38
3 PH	TG-3-30	TG-3-50	TG-3-40	TG-3-50	TG-3-40-40	TG-3-40-40	TG-3-40-40	TG-3-40-40	TG-3-50-50	TG-3-40-40-40	TG-3-40-40-40	TG-3-50-50-50

CASE BTUH REQUIREMENTS are calculated to produce approximately the indicated entering-air temperature with absolute maximum operating ambient limits of 75°F & 55RH.

The information contained herein is based on technical data and tests that we believe are reliable, and is intended for use by persons having technical skill at their own discretion and risk. Since conditions of use are outside of Tyler's control, we cannot assume any liability for results obtained or damages incurred through the applications of the data presented. SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

*

Installation & Service Manual

NFJGA, NCJGA, NTJGA, NFMJGA, NFJGEA, NCJGEA

	CASE-TO-CASE SUCTION LINE SUB-FEED BRANCH LINE SIZING										
FEET	8	12	16	20	24	28	32	36	40	44	48
R404A FF	7/8"	7/8"	1 1/8"	1 1/8"	1 1/8"	1 3/8"	1 3/8"	1 3/8"	1 3/8"	1 3/8"	1 5/8"
R404A IC	7/8"	1 1/8"	1 1/8"	1 3/8"	1 3/8"	1 3/8"	1 3/8"	1 5/8"	1 5/8"	1 5/8"	1 5/8"
R22 MED	1/2"	5/8"	5/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"

Defrost Data:

			EPR SET	TINGS **		
DEFROST TYPE	DEFROSTS PER DAY	DURATION TIME (MIN)	TERMINATION TEMP. (°F)	R22 (PSIG)	R404A (PSIG)	DEFROST WATER (LB / FT / DAY)
ELECTRIC / FF	1	60	50	7	14	0.68
ELECTRIC / IC	1	36	50	3	8	0.58
ELECTRIC / MED	1	36	50	37	50	0.45
HOT GAS / FF	2-3	20-25	55*	7	14	0.68
HOT GAS / IC	2-3	25-30	55*	3	8	0.58
HOT GAS / MED	2-3	16-20	55*	37	50	0.45

* If an Electronic Sensor is used for termination, it should be set at 70°F termination temperature.

** Set EPR to give this pressure at the case.

NFJGA / NCJGA / NFMJGA / NTJGA APPLICATIONS:

The NFJGA, NCJGA, NFMJGA and NTJGA cases can be used in a wide variety of applications as described below:

NFJGA/NCJGA: These models have front and rear coils piped together and both wells are run off one compressor system. Always pipe the compressor system that will supply the coldest application usage.

- 1. Frozen food on both sides.
- 2. Ice cream on both sides. (NCJGA only)
- 3. Medium temp on both sides. No dual temp control is needed, but you must specify the proper expansion valve and size the compressor system accordingly. **NOTE:** Disconnect the heated glass when using this case at medium temp.
- 4. Frozen food on one side and ice cream on the other side. (NCJGA only)
- 5. Frozen food on one side and medium temp on the other side. NOTE: Disconnect the heated glass on the medium temp side.
- 6. Frozen food on one side and dual temp on the other side. **NOTE:** Dual temp refers to frozen food or medium temp operation by use of a dual temp control. Dual temp also requires an expansion valve sized for the coldest dual temp operation. The dual temp control will automatically disconnect the heated glass during medium temp operation.
- 7. Dual temp on both sides. **NOTE:** This requires either one or two dual temp controls. Use one dual temp control when both wells are controlled together. Use two separate dual temp controls when you want to control the front and rear wells separately on one compressor.

NTJGA/NFMJGA: These models have the front and rear coils piped separately. This case is designed to run off separate compressor systems and operate in dual temp applications. In addition, this version has an insulated center partition to aid in maintaining the temperature differences between the two sides. Both sides must defrost at the same time. TYPICAL USAGES:

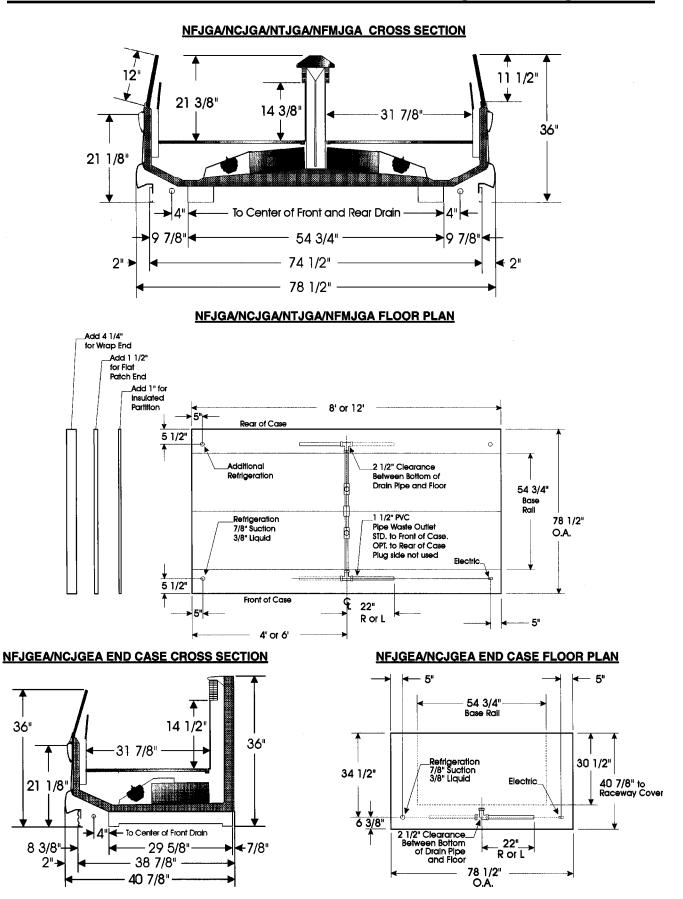
- 1. Frozen food on one side and ice cream on the other side. (NTJGA only)
- 2. Frozen food on one side and medium temp on the other side. (NFMJGA only) NOTE: Disconnect the heated glass on the medium temp side.
- 3. Frozen food on one side and dual temp on the other side. NOTE: Dual temp refers to frozen food or medium temp operation by use of a dual temp control. Dual temp also requires an expansion valve sized for the coldest dual temp operation. The dual temp control will automatically disconnect the heated glass during medium temp operation.
- 4. Dual temp on both sides. NOTE: This requires two dual temp controls to control both the front and rear wells on their respective compressor systems.

NON-TYPICAL USAGES:

- 5. Frozen food on both sides.
- 6. Ice cream on both sides. (NTJGA only)
- 7. Medium temp on both sides. No dual temp control is needed, but you must specify the proper expansion valve and size each compressor system accordingly. (NFMJGA only) NOTE: Disconnect the heated glass when using this case at medium temp.

DEFROST WIRING: There are two heaters circuits in each case. The heater wiring stubs out in the 208V raceway as two pairs of wires. Defrost circuits can therefore be wired as a single phase load or they can be wired as an unbalanced 3-phase load. The 3-phase defrost information is based on dividing the heater loads as evenly as possible across the phases.

NOTE: Optional shelving superstructures with lights have the same electrical requirements per row of lights as the amps shown.

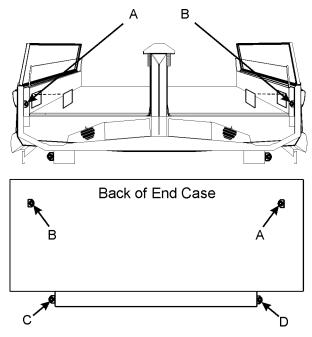


March, 2004

INSTALLATION PROCEDURES

Carpentry Procedures

Case Pull-Up Locations



The NFJGA/NCJGA/NTJGA/NFMJGA models have two pull-ups at each end of the case. Pull-ups A and B are located as shown and used for joining all cases. The NFJGEA and NCJGEA models have four pull-ups at the rear of the case. Pull-ups A, B, C and D are located as shown and used for joining end cases. Pull-ups C and D are shipped loose. All pullups should be installed and tightened starting with A and finishing with B or D.

1" Solid Partition

A 1" insulated partitions is required between adjacent gas defrost cases that are on different defrost schedules. 1" partitions are shipped installed as specified in the case order. Make sure the partitioned case is being installed in the proper location in the case line-up. This assures proper refrigeration to all parts of the case line-up.

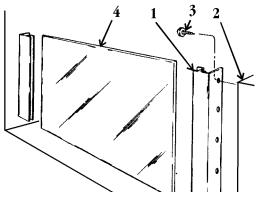
Apply sealant to outside surface of partition where the two surfaces of the adjoining case will contact the partition.

See "General-UL/NSF I&S Manual" for line-up assembly instructions.

After all case pull-ups have been secured, seal all interior wall joint seams with duct tape.

Plexiglas Partition

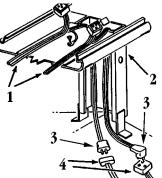
A plexiglas plug partition is required on adjacent electric defrost cases that are on different defrost schedules. These partitions can be installed after the cases have been joined.



- Install partition brackets (1) at case joint on front, center and/or rear case wall (2) with screws 3)
- 2. Slide plexiglas partitions (4) into partition brackets (1).

Superstructure Installation

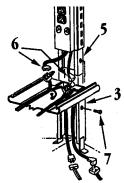
Make sure discharge air grids are removed. Remove top riser cap knockouts and insulation on top of the center partition from the superstructure end sockets and the upright support angles.



1. If the wiring harness has not been factory installed, remove insulation from top of center riser and lay wire harnesses (1) on top of the center partition (2). The 8' harness has three female plugs and one male plug. The 12' harness has four female plugs and one male plug. There is one harness for shelf anti-sweat heaters and one for the shelf lights. The sockets are not interchangeable. The anti-sweat harness male plug connects at the RH

NFJGA, NCJGA, NTJGA, NFMJGA, NFJGEA, NCJGEA

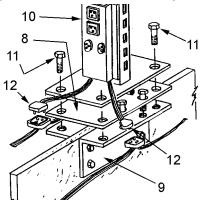
post socket. The light harness male plug goes down the RH post socket (3) and plugs into the matching receptacle in the 115V case wiring block (4). Replace insulation.



Position the RH end post (5) in the RH superstructure hole in the center riser (3). Install the two plugs (6) and push them into the insulation. Push down the RH end post (5) until it seats into the center riser (3) and secure with four bolts (7).

NOTE

On 12' cases, the electrical outlets on the center posts must face the end posts.

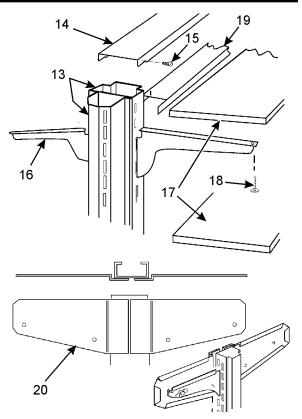


 Install and align the center upright (10) to base plate (8) and angle brackets (9) with four adjustment bolts (11). The center uprights may face in either direction. Connect upright wire plugs (12) to harness. Route wires and harness around the uprights in the insulation.

NOTE

Items 8 and 9 will be shipped loose on superstructures ordered through TYLER Service Parts Department. Separate installation instructions will be provided with the superstructures.

Tyler Refrigeration



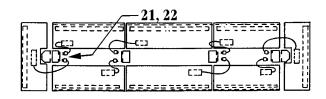
4. Install the LH end post (13) as described in step 2.

NOTE

Notches on upright alignment channel will help position the channels properly.

- Position the upright alignment channel (14) on top of the upright posts (13). Using the holes in the upright alignment channel as a guide, drill 1/8" pilot holes in the upright posts (13) and secure with screws (15).
- Install each pair of shelf brackets (16) in slots in upright posts (13). Use one RH and one LH bracket per shelf. Superstructures with end shelves have angled brackets on the end shelf uprights (13).
- 7. Position shelves (17) on shelf brackets (16) and install front alignment screws (18).
- Install shelving close-offs (19) in space between shelves. The close-offs are supported by the shelf brackets (16). If end close-offs (20) are supplied, they are also secured to the shelf brackets (16).

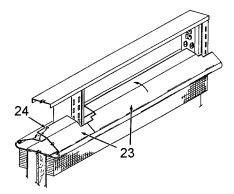
Installation & Service Manual



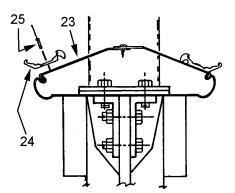
9. Plug in the shelf anti-sweat heaters (21) and shelf lights (22).

NOTE

Notches on upright alignment channel will help position the channels properly.



10. Install top riser caps (23) on top of the center partition. Drill pilot holes in the top center of the two riser caps and secure with screws (24).



11. Position card moulding (25) as shown and drill 1/8" pilot holes in riser caps (23).
Secure card mouldings (25) to riser caps (23) with screws (26).

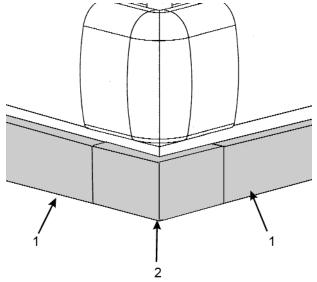
NFJGA, NCJGA, NTJGA, NFMJGA, NFJGEA, NCJGEA

Trim Installation/Alignment

See "General-UL/NSF I&S Manual" for bumper, color band, raceway and kickplate installation.

Corner Trim Installation

Most corner trim on these cases comes factory installed. The kickplate corner trim requires field installation.



After kickplates (1) have been installed, position kickplate corner trim (2) over both ends of the kickplates (1) and secure with screws.

Bottom Trays

CAUTION

Placing product directly on bottom trays could break a bottom tray and/or caise damage to the case.

The bottom trays are made from polypropylene. They are designed to be non-weight bearing. After the bottom trays have been installed, be sure to install the bottom screens before stocking the case with product.

Plumbing Procedures

See "General-UL/NSF I&S Manual" for recommended drain practices.

NFJGA, NCJGA, NTJGA, NFMJGA, NFJGEA, NCJGEA

Refrigeration Procedures

See "General-UL/NSF I&S Manual" for general system, control and superheat information.

There are four standard versions of the 8' and 12' cases.

NFJGA is for frozen food or medium temp usage and is equipped with one electric defrost heater on each side. The entire case, both sides, will operate at low or medium temperatures.

NCJGA is for ice cream usage and is equipped with one electric defrost heater on each side. The entire case, both sides, runs from a single refrigeration system.

NTJGA and NFMJGA are dual temp split coil cases. The NTJGA version is for ice cream on one side and frozen food on the other The NFMJGA version is for frozen food on both sides. Both versions are equipped with one electric defrost heater on each side. These cases also have an insulated center partition to aid in maintaining the temperature difference in the two side. This allows either side of the case to run from separate refrigeration systems.

The NTJGA or NFMJGA cases can also be set up to display frozen food on one side and medium temp on the other. Either side can be optionally set up with a dual temperature control to allow one side to be switched between low temp and medium temp operations. The evaporator coils are piped individually so there are two refrigeration stub-ups.

The NFJGA case can also be set up for dual temperature operations, but the evaporator coils are piped together so there is only one refrigeration stub-up. This case requires extra refrigeration components to allow it to perform dual temperature operations.

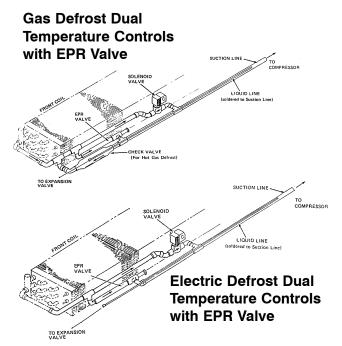
NFJGA or NFMJGA cases set up for electric defrost medium temp applications utilize the standard defrost heaters. Gas defrost medium temp applications incorporate a fan delay klixon.

Optional Dual Temperature Control

The dual temperature control unit is a factory installed option. This control allows the user

Tyler Refrigeration

to easily switch from medium to low temperature operation by flipping a switch. The dual temperature control consists of an EPR valve in the suction line coming off the evaporator. The EPR valve can be bypassed with a solenoid controlled bypass line around it. The toggle switch opens or closes this solenoid.



When the solenoid is open, the evaporator is connected directly to the compressor suction that allows for low temperature operation. When the solenoid is closed, the evaporator must operate through the EPR valve which has been preset to the desired medium temperature.

EXAMPLE: R-404A system with 14 psig of suction pressure. With the suction line solenoid open, the coil pressure operates at 14 psig with a temperature of -25°F. When toggle switch is flipped, the solenoid closes directing the flow through the EPR valve. If the EPR valve is set for 49.5 psig, the evaporator will see a coil temperature of 15°F and will operate at a discharge air temperature of about 22°F.

When gas defrost is used, an additional check valve is mounted around the EPR valve to allow reverse flow for the defrosting gas. A fan delay is also connected with gas defrost to cycle the fans off, but only during the medium temperature mode.

Electrical Procedures

Electrical Considerations

CAUTION

Make sure all electrical connections at components and terminal blocks are tight. This prevents burning of electrical terminals and/or premature component failure.

NOTE

- The raceway houses the electrical wiring and components for the case. All raceway covers will be shipped loose.
- The NFJGA or NFMJGA case does not require the heated perimeter glass when used for medium temp operation. The glass heater should be disconnected from the terminal block.
- Cases equipped with optional dual temperature control will de-energize the perimeter glass with klixon when switched to medium temp operation.

Case Fan Circuit

This circuit is to be supplied by an uninterrupted, protected 120V circuit. Cases being used for Low Temp applications with electric or gas defrost, keep fans on all the time. Cases being used for Medium Temp applications with electric defrost, also keep fans on all the time. Cases being used for Medium Temp applications with gas defrostm cycle fans with a 50/40 klixon.

Anti-Sweat Circuit

NFJGA/NCJGA/NTJGA/NFMJGA cases have one anti-sweat heater on each side of the top of the center riser (discharge air) and one under each perimeter glass retainer. When cases are equipped with an optional superstructure, there is an anti-sweat heater on the superstructure. NFJGEA and NCJGEA end cases have one anti-sweat heater in the discharge air grid and one under each perimeter glass retainer. The perimeter glass is also heated on all models. Anti-sweat heaters are wired directly to the main power supply so it can operate at all times.

Superstructure Shelf Lamp Circuit

Optional superstructures can be equipped with one row of 430MA T-12 or 265MA T-8 shelf lights.

Defrost Information

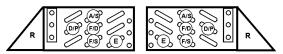
See "General-UL/NSF I&S Manual" for operational descriptions for each type of defrost control.

Defrost Control Chart

		Defrost	
Defrost	Defrosts	Duration	Term.
<u>Type</u>	<u>Per Day</u>	<u>(Min)</u>	<u>Temp.</u>
Electric/FF	1	60	50°F
Electric/IC	1	36	50°F
Electric/MI	ED 1	36	50°F
Gas/FF	2-3	20-25	55°F
Gas/IC	2-3	25-30	55°F
Gas/MED	2-3	16-20	55°F

Most klixons are located on the right end of the evaporator coil. The diagram shows the location for each defrost type that uses a klixon.

NFJGA-NCJGA-NTJGA-NFMJGA



NFJGEA-NCJGEA



E = Electric Defrost Termination F/S = Electric Defrost Failsafe (Opt.) F/D = Gas Defrost (Fan Delay) D/P = Gas Defrost (Drain Pan Heater) A/S = Glass Anti-Sweat (Dual Temp.)

NOTE

The termination klixon for gas defrost is located at the bypass check valve.

CAUTION

If electronic sensors are used in place of the klixons, the sensors must be located in the same location as the klixons for that defrost type. Any other locations will effect the refrigeration efficiency of the case.

Defrost Schedules

For satisfactory performance, both sides of the case should be scheduled to defrost at the same time. This holds true even when both sides run from different machines.

Two Single Machines Use the defrost clock which controls one of the machines and run a relay to control the other machine. Defrost load is spread across clock contacts and extra contactors (as required).

Parallel with Electric Defrost and Dual Temp or Dual Temp Split Coil Operation use one station of the multi-circuit time clock

to control the defrost circuit breakers for the cases defrost heaters. This ensures both sides defrost at the same time.

Parallel with Gas Defrost (NTJGA or NFMJGA only) Make sure that only 25% of the combined load (frozen food & ice cream or frozen food & medium temp.) is on one circuit. Use one station of the multi-circuit time clock to control the booster circuit and that portion of the frozen food cases opposite the ice cream side.

Gas defrosting is only available as an option on cases operated from a parallel system. About 25% of the cases can be defrosted at one time. This allows the refrigeration heat being removed from the cases to be used to defrost the others.

Tyler Refrigeration

NOTE

Insulated partitions must be used between case line-ups that have gas defrost!

Single Temp cases (NFJGA/NCJGA/NFJGEA/ NCJGEA) have individual coil piping that needs to be joined at installation when both sides and/or ends are on the same system. Dual Temp Split Coil cases (NTJGA/NFMJGA) with gas defrost should be piped to their respective systems and defrosts should be scheduled at the same time. Each coil requires a separate defrost termination klixon at the check valve.

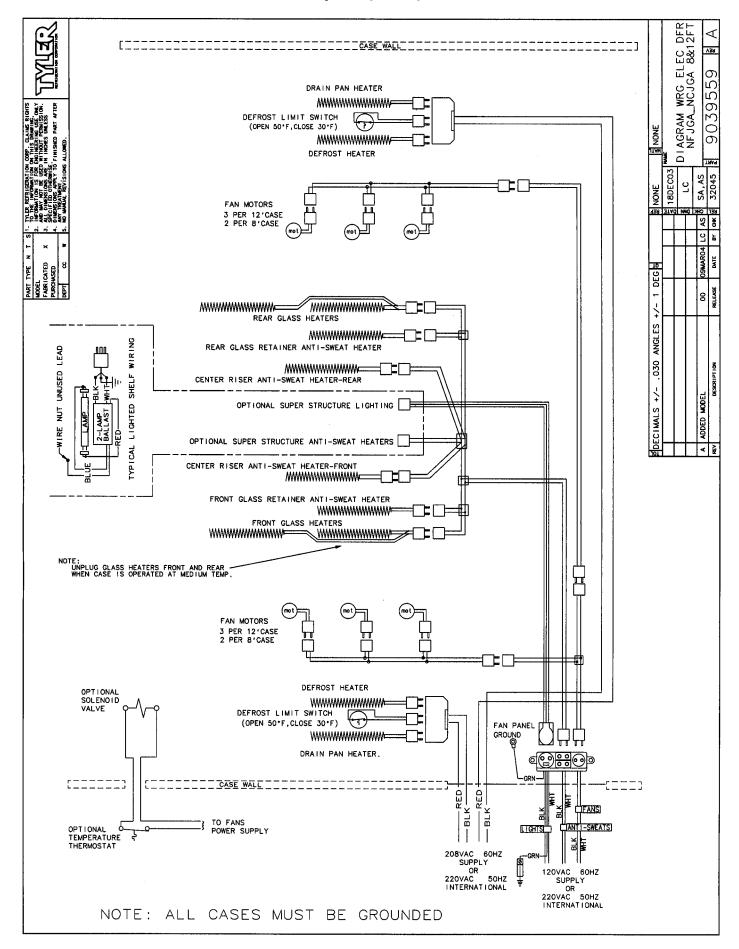
WIRING DIAGRAMS

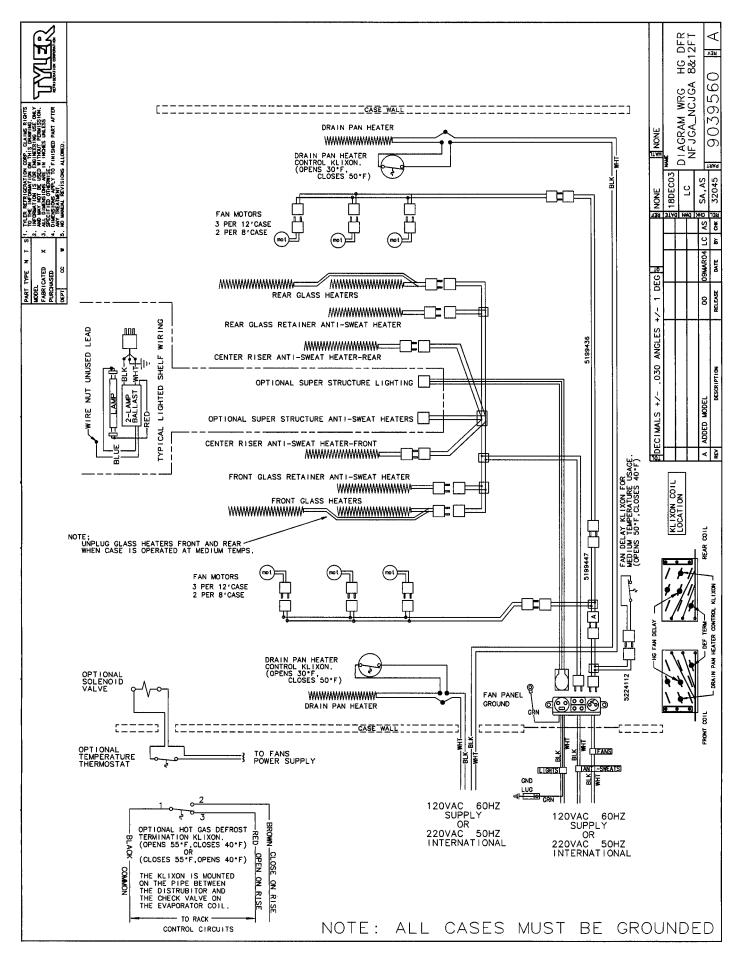
ELECTRICIAN NOTE - OVERCURRENT PROTECTION

120V circuits should be protected by 15 or 20 Amp devices per the requirements noted on the cabinet nameplate or the National Electrical Code, Canadian Electrical Code - Part 1, Section 28. 208V defrost circuits employ No. 12 AWG field wire leads for field connections. On remote cases intended for end to end line-ups, bonding for ground may rely upon the pull-up bolts.

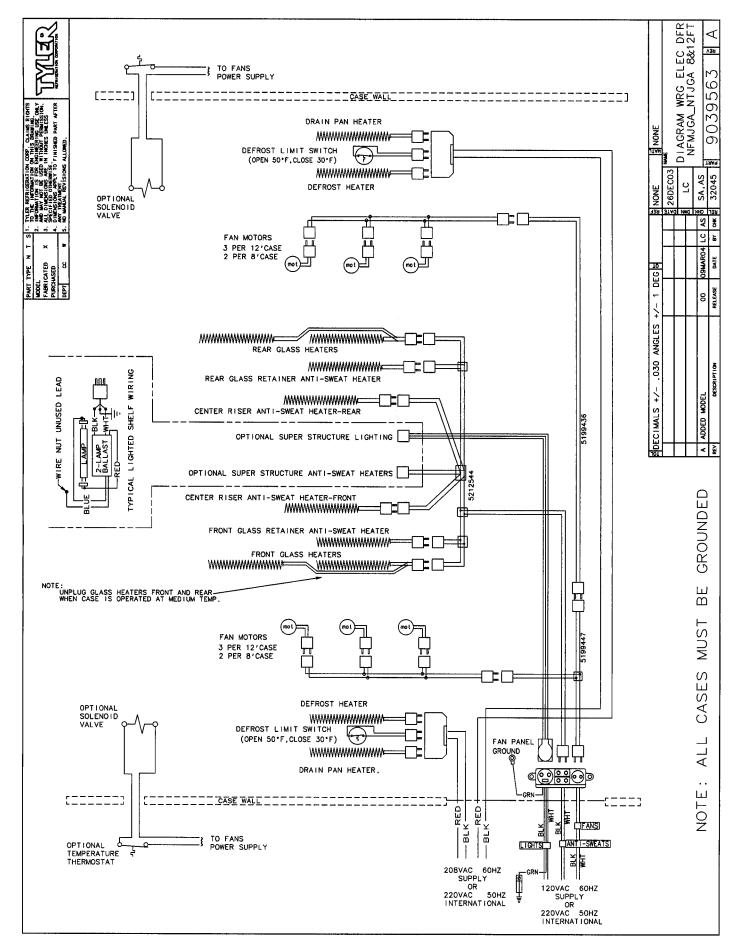
The following wiring diagrams on pages 13 thru 20 will cover the NFJGA/NCJGA/NTJGA/ NFMJGA/NFJGEA/NCJGEA case circuits, electric defrost circuit, gas defrost circuit, dual temperature control circuits and the superstructure wiring circuit.

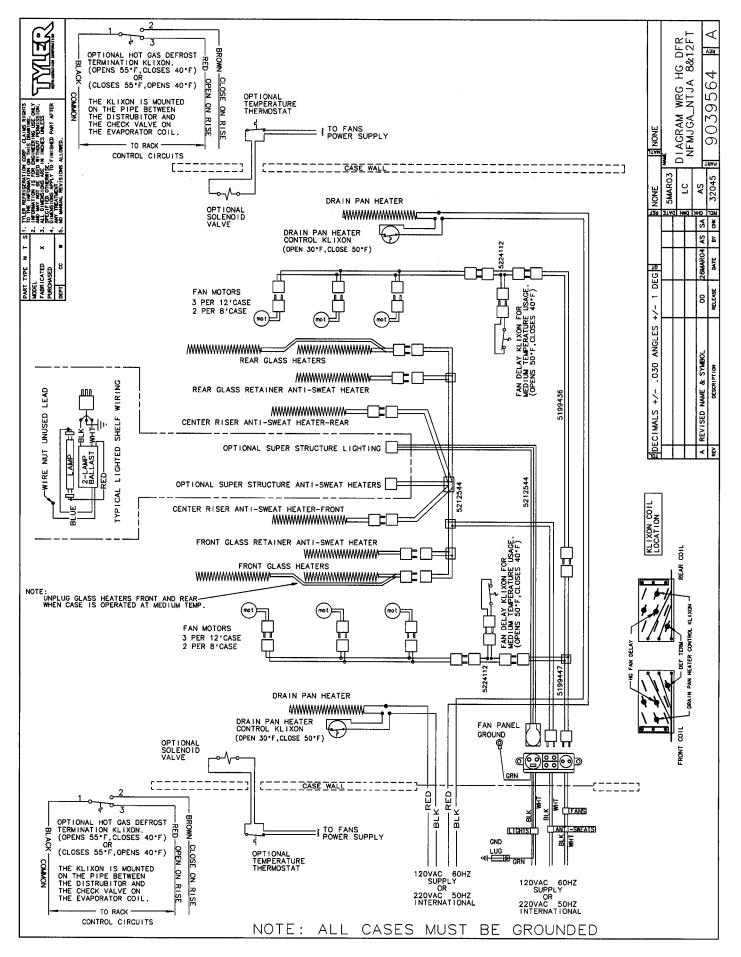
NFJGA/NCJGA Domestic & Export (50Hz) Case Circuits



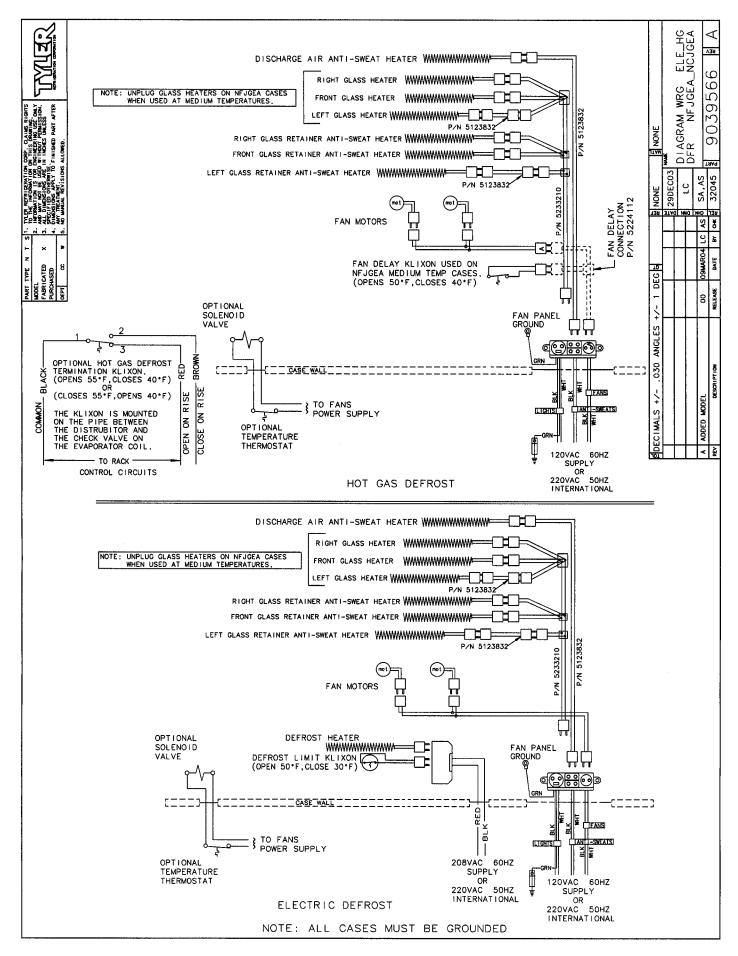


NTJGA/NFMJGA Domestic & Export (50Hz) Case Circuits

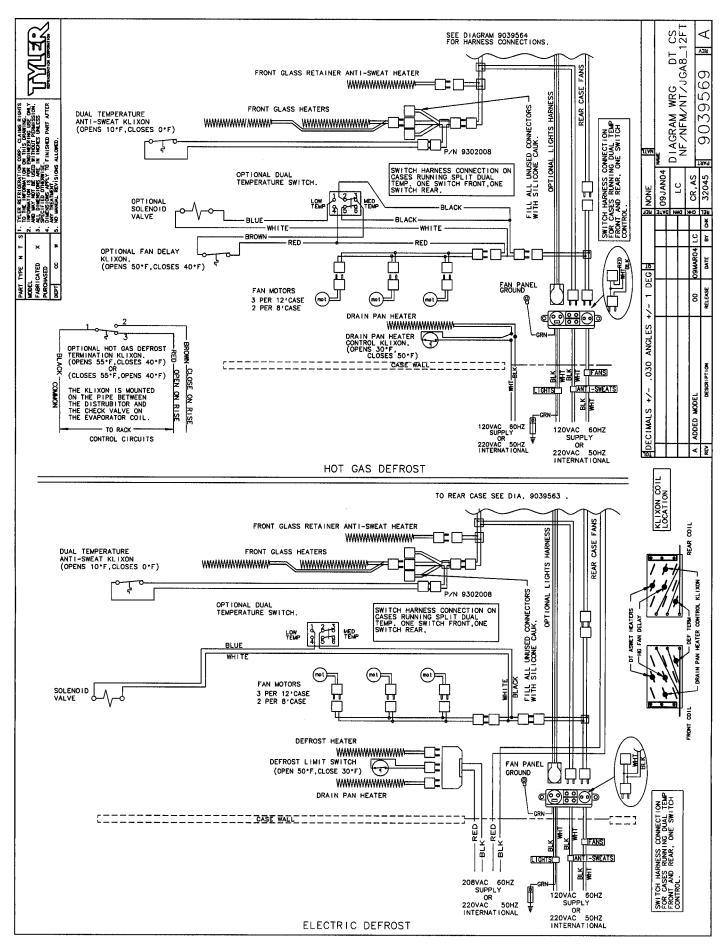




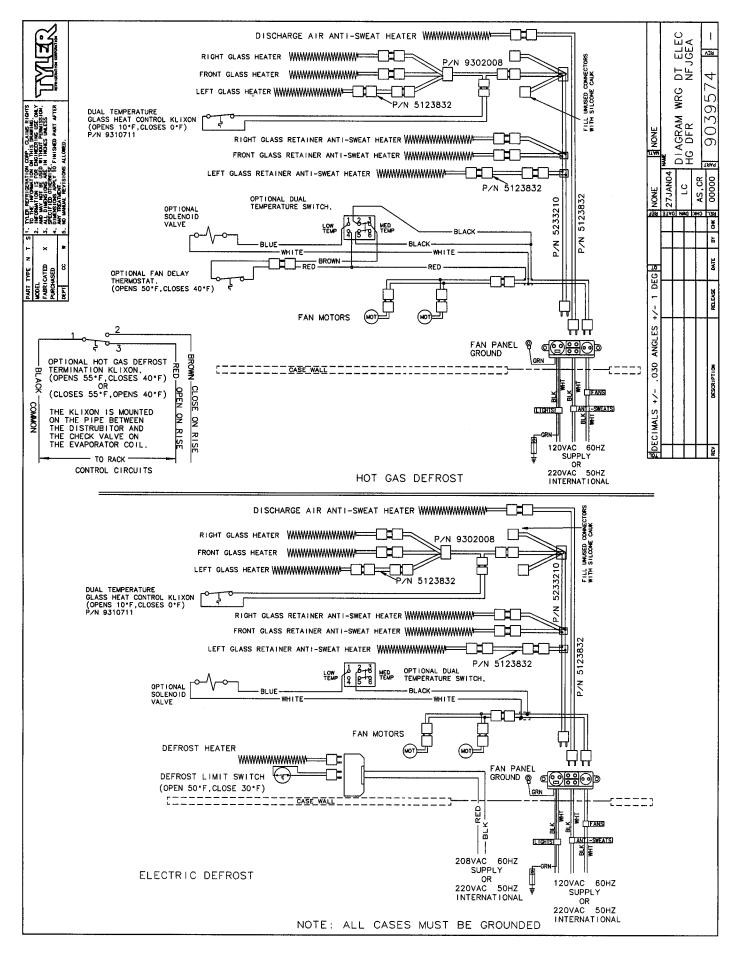
NFJGEA/NCJGEA Domestic & Export (50Hz) End Case Circuits



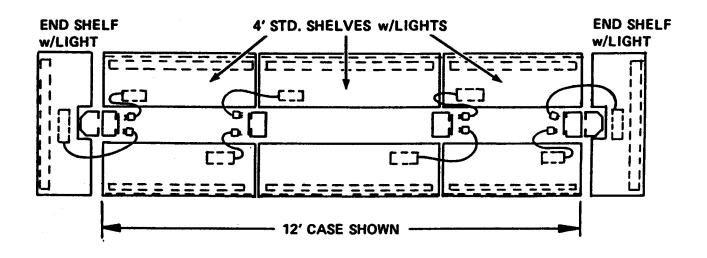
NTJGA/NFMJGA/NFJGA Dual Temperature Control Circuits



NFJGEA Dual Temperature Control Circuits



Optional Superstructure Wiring Circuit



CLEANING AND SANITATION

Component Removal and Installation Instructions for Cleaning

Bottom Screens and Trays

- 1. Remove product from bottom screens.
- 2. Push screens up until bottom screen tabs clear the holes in the front duct.
- 3. Remove bottom screens from holes in center riser panel and from case.
- 4. Grasp and lift out each of the bottom trays from the case interior.
- 5. After cleaning, replace in reverse order. Bottom tray should have ribs up.

CAUTION

Do not place product directly on bottom trays. Doing so could break a bottom tray and/or cause damage to the case.

NSF Product Thermometer

Remove two screws and product thermometers from top, right end of front and rear return air ducts. After cleaning, replace product thermometers on front and rear ducts and secure with screws.

Discharge Air Honeycomb

1. Remove screws and bottom retainer strip from both sides of the top of the center riser (NFJGA/NCJGA/NTJGA/NFMJGA) or from rear riser (NFJGEA/NCJGEA).

NOTE

Note position of the honeycomb grid during removal so it can be reinstalled the same way.

2. Remove honeycomb grid sections from both sides of the center riser or from rear riser.

CAUTION

Improper installation of the honeycomb grid section could result in improper air flow and/or poor refrigeration.

3. After cleaning, replace honeycomb grid sections as they were removed and secure with the bottom retainer strip and screws.

Discharge Air Duct Panels

- 1. Remove bottom screens, bottom trays and discharge air honeycomb, see this page.
- Remove mounting screws and discharge air duct panels from both sides of the center riser (NFJGA/NCJGA/NTJGA/ NFMJGA).
 -- or --

Remove mounting screws and discharge air duct panels (NFJGEA/NCJGEA).

3. After cleaning, replace in reverse order.

Return Air Duct Panels

- 1. Remove bottom screens, bottom trays and discharge air honeycomb, see this page.
- Remove mounting screws and front and rear return air duct panels (NFJGA/NCJGA/NTJGA/NFMJGA).
 -- or --

Remove mounting screws and front return air duct panels (NFJGEA/NCJGEA).

3. After cleaning, replace in reverse order.

Corner Trim

- 1. See page 22 for corner trim removal instructions.
- 2. After cleaning trim and cladding components, replace front cladding and corner trim components in reverse orde using instructions below and on page 22.

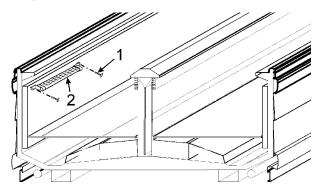
Front Cladding

- 1. Remove front kickplate and raceway cover.
- 2. Remove screws from bottom and top of front cladding and pull cladding down to remove it from behind the bottom edge of the bumper retainer.
- 3. After cleaning, replace front cladding and remaining front components in reverse order.

SERVICE INSTRUCTIONS

See "General-UL/NSF I&S Manual" for fan blade and motor replacement, color band and bumper replacement and raceway cover removal instructions.

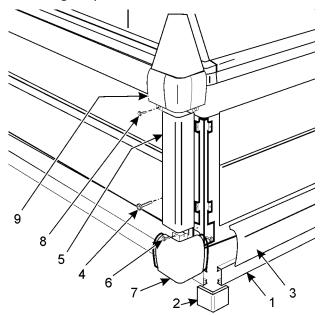
NSF Product Thermometer Replacement



- Remove two screws (1) and thermometer (2) from top right end of front or rear return air ducts.
- Install and secure a new product thermometer (2) on front or rear return air duct with two screws (1).

Corner Trim Replacement

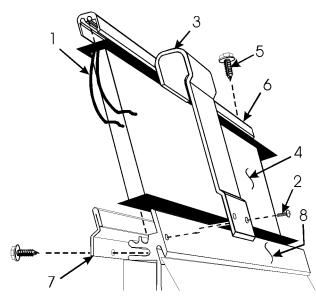
Since some of the corner trim fasteners are hidden, remove the trim and hardware in the following sequence.



- 1. Remove kickplates (1) and kickplate corner trim (2) from both sides of the corner trim.
- 2. Remove raceway covers (3) from both sides of the corner trim.
- 3. Remove two screws (4) and corner cladding trim (5).
- 4. Remove two top screws (6) from the raceway corner trim (7), then lift and remove the raceway corner trim from the retainers in the bottom slots.
- 5. Remove two bottom screws (8) and lift off the bumper corner/glass trim (9).
- Replace corner/glass trim, raceway corner trim, corner cladding trim, raceway covers and kickplates in reverse order.

Perimeter Glass Replacement NOTE

End cases require corner trim removal before replacing the glass. See "Corner Trim Replacement" in this manual.



- 1. Unplug glass anti-sweat wires (1).
- Remove two screws (2) and glass joint trim
 (3) from both joints of the broken glass (4).
- 3. Remove screws (5) and glass trim rail (6) from top of glass (4).
- 4. Loosen rear retainer (7) and remove broken glass from glass retainer assembly (8).

NOTE

Inspect the anti-sweat wire in glass retainer assembly. If wire is damaged or broken, replace it before replacing the front glass.

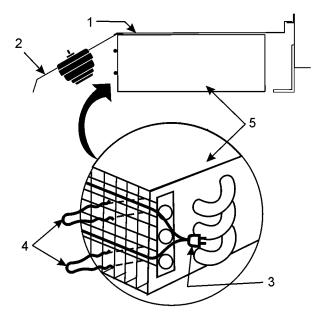
- 5. Apply sealant tape to top and bottom edge of new glass (4).
- Position new glass (4) in glass retainer assembly (8) and secure by tightening rear retainer (7).
- 7. Install glass trim rail (6) with screws (5) over top edge of new glass (4).
- 8. Install glass joint trim (3) with screws (2) over the joint areas of glass (4).
- 9. Reconnect the anti-sweat wires (1).

Defrost Heater Replacement

WARNING

Always shut off electricity to case before replacing a defrost heater. Automatic cycling of fans or electrical power to wire ends could cause personal injury and/or death.

1. Remove bottom trays from case.

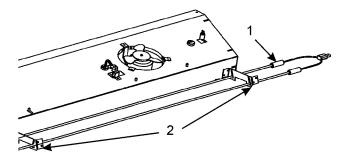


- 2. Unscrew and remove top coil cover (1).
- 3. Unscrew and lift up fan plenum (2).
- Disconnect defective defrost heater (3) and remove mounting clips (4) and defrost heater (3) from front of coil assembly (5).
- 5. Install new defrost heater (3) in reverse order.
- 6. Restore electrical power to case.

Drain Pan Heater Replacement WARNING

Always shut off electricity to case before replacing a drain pan heater. Automatic cycling of fans or electrical power to wire ends could cause personal injury and/or death.

1. Remove bottom trays from case.



- 2. Unlug defective drain pan heater (1) and remove from slots in bracket supports (2).
- 3. Install new drain pan heater (1) in reverse order.
- 4. Restore electrical power to case.

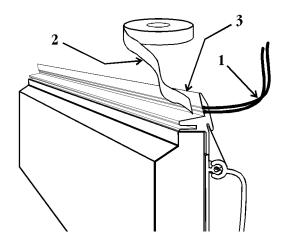
Anti-Sweat Heater Replacement WARNING

Shut off or disconnect power supply to case before changing an anti-sweat. Electrical power from wire ends could damage other components and/or cause personal injury or death.

Glass Retainer Anti-Sweat (All Models)

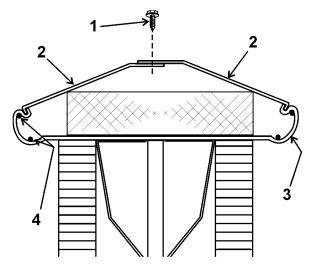
NOTE

- Perimeter glass must be removed from glass retainer. See "Perimeter Glass Replacement" in this manual.
- Corner cases require removal of all raceway covers, cladding, corner trim, bumpers and bumper retainers.



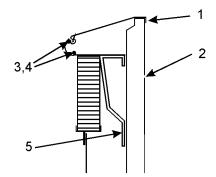
- 1. Disconnect or cut the defective anti-sweat wires (1) from the case wires.
- Remove and replace the aluminum tape
 (2) and defective anti-sweat wire (1) from the bottom of the front glass retainer (3).
- 3. Reconnect the anti-sweat wires to case wires .
- 4. Replace the perimeter glass and any other trim or cladding that was removed.

Center Riser Discharge Air Anti-Sweat (NFJGA/NCJGA/NTJGA/NFMJGA)



- 1. Remove screws (1) and top riser caps (2) and insulation from top of center riser (3).
- 2. Disconnect or cut the defective anti-sweat wire (4) from the case wires.
- 3. Remove and replace the aluminum tape and defective anti-sweat wire (4) from the bottom of the top riser cap (2).
- 4. Reconnect the new anti-sweat wires to case wires and reinstall the insulation, top riser caps and screws.

Discharge Air Grid Anti-Sweat (NFJGEA/NCJGEA)

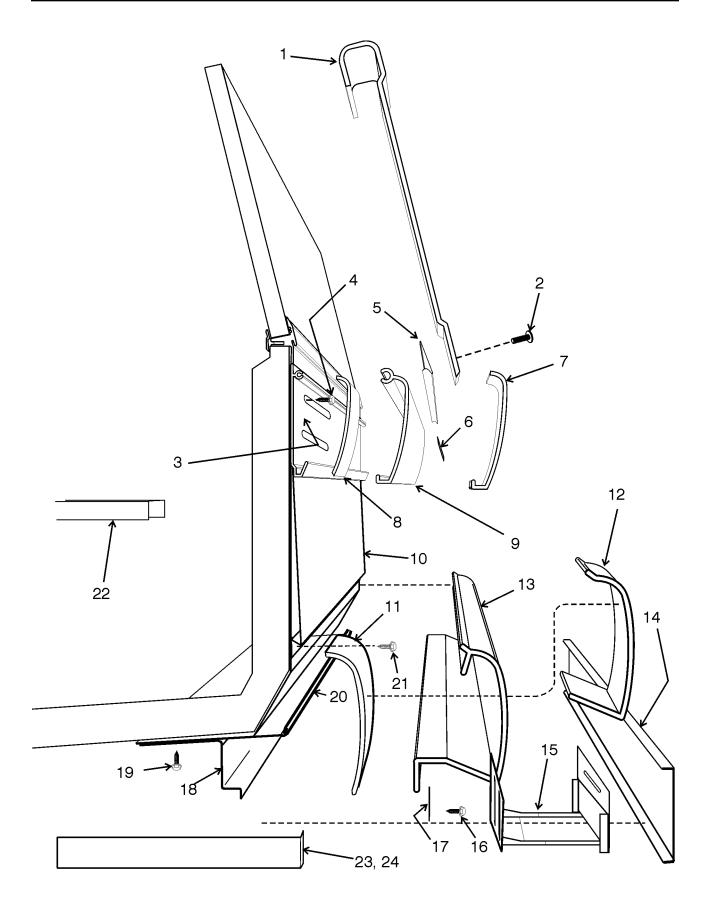


- 1. Remove screws and rear guard trim (1) from top of rear case wall (2).
- 2. Disconnect or cut the defective anti-sweat wire (3) from the case wires.
- Remove and replace the aluminum tape
 (4) and defective anti-sweat wire (3) from top of rail and wire trim assembly (5).
- 4. Reconnect anti-sweat wires to case wires and reinstall rear guard trim with screws.

PARTS INFORMATION

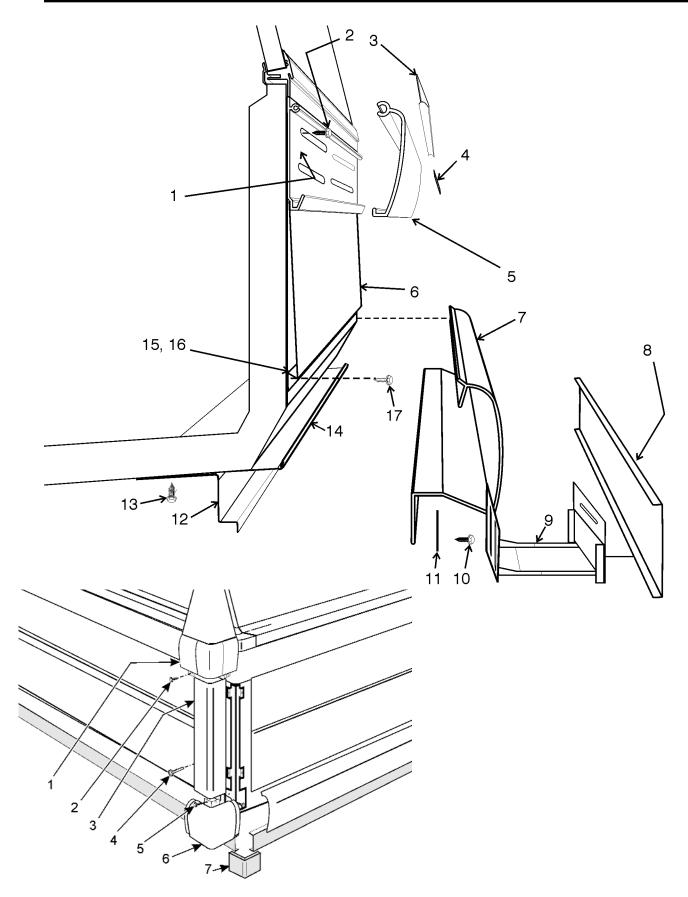
Cladding and Trim Parts Lists

Cic	idding and min Parts Lists		
lten	n Description	NFJGA/NCJGA/	NTJGA/NFMJGA
		8'	12'
1	Glass Joint Trim	9301808(2)	9301808(2)
2	Screw	5120206	5120206
3	Bumper Retainer	9025058	9025061
4	Shoulder Screw	9025833 (20)	9025833 (24)
5	Color Band, Ptd.	9020971	9020972
6	Color Band Backer, Ptd.	9025982	9025982
7	Bumper End Trim	color pe	er order
8	Bumper Backer	color pe	er order
9	Bumper	color pe	er order
10	Front Cladding, Ptd.	9025209	9025210
11	Raceway Cover Backer	color pe	er order
12	Raceway Cover End Trim	color pe	er order
13	Raceway Cover	color pe	er order
14	Kickplate, Ptd. (per side)	9313317	9313310
	Kickplate Joint Trim, Ptd.		9329434
15	Kickplate Support Assy. (per side)	9323069 (4)	9323069 (4)
	Shoulder Screw	9025833 (8)	9025833 (8)
16	Screw (per retainer)	5183536 (2)	5183536 (2)
17	Raceway Cover Retainer (per side)	9023841 (4)	9023841 (6)
18	Raceway Support (per side)	9041465 (4)	9041465 (4)
19	Screw (per support)	5183536	5183536
20	Raceway	9300218	9300219
21	Shoulder Screw (per side)	9025833 (8)	9025833 (10)
22	Horizontal Joint Trim	5196166	5196166
23	Binding Screw	5222637 (6)	5222637 (6)
24	LH End Close-off, Painted	9027925	9027925
	RH End Close-off, Painted	9027926	9027926



Cladding and Trim Parts Lists

Item	Description	NFJGEA/	NCJGEA
		Front	Side
1	Bumper Retainer	9025867	9025866 (2)
2	Shoulder Screw (per side)	9025833 (6)	9025833 (3)
3	Color Band, Ptd.	9020965	9020969
4	Color Band Backer, Ptd.	9025982	9025982
5	Bumper	color pe	er order
6	Front Cladding, Ptd.	9025769	9025768
7	Raceway Cover	color pe	er order
8	Kickplate. Ptd.	9329436	9329437 (2)
	Screw (per kickplate)	9324612 (4)	9324612 (2)
	Kickplate Joint Trim, Ptd.		9329434
9	Kickplate Support Assy.(per side)	9043402 (2)	9323069 (2)
	Screw	9025833 (8)	9025833 (4)
10	Screw (per retainer)	5183536 (2)	5183536 (2)
11	Raceway Cover Retainer (per side)	9023841 (3)	9023841 (2)
12	Raceway Support (per side)	9041465 (4)	9041465 (2)
13	Screw (per support)	5183536 (2)	5183536 (2)
14	Raceway	9300166 (2)	9300267(RH)
			9300268(LH)
15	Cladding Retainer (per side)	9300197 (3)	9300197 (2)
16	Screw (per retainer)	5183536 (2)	5183536 (2)
17	Shoulder Screw (per side)	9025833 (3)	9025833 (2)
Cor	ner Trim Parts List		
Item	Description	Per Corner	
1	Bumper Corner/Glass Trim	color per order	
2	Screw	9025833 (2)	
3	Corner Cladding Trim	9041335	
Δ	Screw	5048626 (2)	



NFJGA, NCJGA, NTJGA, NFMJGA, NFJGEA, NCJGEA

Operational Parts List

operational l'arts List						
Case Usage	Domestic			Export		
Electrical Circuit	115 Volt 60 Hertz		220 Volt 50 Hertz			
Case Size	8'	12'	End Case	8'	12'	End Case
Fan Motor	5644521	5644521	5644521	5126572	5126572	5126572
	5 Watt	5 Watt	5 Watt	5 Watt	5 Watt	5 Watt
Fan Motor Brackets	5213132	5213132	5213132	5213132	5213132	5213132
Fan Bracket Plate	9041077	9041077	9041077	9041077	9041077	9041077
Fan Blades (6" 21° 3B) (6" 27° 3B)	5105621	5105621 	5105621 	 5104294	 5104294	 5104294
Opt. ECM Fan Motor	9025002 8 Watt	9025002 8 Watt	9025002 8 Watt			
Opt. ECM Fan Motor Brackets	5205279	5205279	5205279			
Opt. ECM Fan Blades (6" 25 1/4° 5B)	9025138	9025138	9025138			
Anti-Sweat Heater Wire						
(glass retainer)(NFJGA/ NCJGA/NTJGA/NFMJGA)	5218331	5218332		5081149	5081150	
(center riser)(NFJGA/ NCJGA/NTJGA/NFMJGA)	9313417	9313416		5081149	5081150	
(discharge air) (NFJGEA/NCJGEA)			5225474			5081271
(front glass retainer) (NFJGEA/NCJGEA)			5080970			5081201
(side glass retainer) (NFJGEA/NCJGEA)			5225475			5229188
Elec. Def. Heater						
(NFJGA/NFMJGA)	9313431	9313430		9313431	9313430	
(NCJGA/NTJGA)	9313263	9313262		9313263	9313262	
(NFJGEA/NCJGEA)			9313164			9313164
Elec. Def. Term. Klixon	9036670	9036670	9036670	9036670	9036670	9036670
Opt. Gas Def. Fan Delay Klixon (Medium or Dual Temp. only)	9303208	9303208	9303208	9303208	9303208	9303208
Opt. Gas Def. Term. Klixon	9023508	9023508		9023508	9023508	
Opt. Glass Anti-Sweat Klixon	9310711	9310711		9310711	9310711	
(Dual Temp only)						
Drain Pan Heater						
(120V Hot Gas)(All Models)	9313385	9313384		9313385	9313384	
(208V Elec.)(NFJGA/ NFMJGA)	9313436	9313437		9313436	9313437	
(208V Elec.)(NCJGA/NTJGA	9313349	9313348		9313349	9313348	
Opt. Superstructure Lighting 430MA Ballast (20W/1 lamp)			5102019			5102019
430MA Ballast (40W/1 lamp)		5627909		5627909	5627909	
T-12 Lampholder	5217544	5217544	5217544	5027909 5217544	5217544	5217544
NSF Product Thermometer	5967100	5967100	5967100	5967100	5967100	5967100
For information on operational parts not listed above contact the TYLER Service Parts Dept.						

For information on operational parts not listed above contact the TYLER Service Parts Dept.

Page 30